



TECHNICAL DATA SHEET No 822

SPRAY IRIDA PRIMER

GENERAL TECHNICAL DESCRIPTION

Excellent, fast-drying anticorrosive primer for general use on all surfaces, also good for spot repairs on cars

Paintable with all 1K and 2K systems

SURFACE

On old, sanded paint work
Metal or wooden surfaces
OEM surfaces
Clean and sanded steel panels
HB BODY Polyester Fillers

PRETREATMENT/CLEANING OF SUBSTRATE



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried

Sand substrate with an appropriate grit paper

PRODUCT APPLICATION: Apply 2 to 3 coats on a properly treated surface.



Shake well before using:
2 - 3 min



Spray at a distance of
20 - 30 cm, thinly applied
coats



5 min / 23°C (73°F)



2 - 3 coats approximately
20 - 30 microns



10 min / 23°C (73°F)



Overcoat with any HB
BODY Mix system



After use turn bottle
upside down and spray
out a small quantity,
for the cleaning of the
nozzle

FLASH POINT

-97°C / -206°F

SPECIFIC GRAVITY

0.90 g/cm³

SOLID CONTENT

(NO THINNER)

10% Weight

VOC (2004/42/EC)

This is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840g/L. 2004/42/IIIB(e)(840)840

THEORETICAL COVERAGE

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CLEANING OF EQUIPMENT

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REMARKS

- Always try to use the product in accordance with the specifications provided
- Shake for 2 - 3 min after agitator ball has started to rattle
- After preparing the area to be painted ensure it to be free from dirt, wax, oil etc
- It is recommended to test on a similar surface for achieving the desired finishing result
- Optimum operating temperature range 10 - 25°C (50 - 77°F)

STORAGE SHELF LIFE

Guaranteed shelf-life 36 months in unused original containers stored in a cool place (+5°C - +25°C) (41°F - 77°F).



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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