



TECHNICAL DATA SHEET No 303

777 BLEND IN THINNER

GENERAL TECHNICAL DESCRIPTION

Special Fade-out thinner / reducer for blending of all Clear Topcoats and 2K Paints
Smooth application
Very good overspray absorption
Colorless

SURFACE

Clear Coats (UHS / HS) and 2K Paint Topcoats

PRETREATMENT/CLEANING OF SUBSTRATE



Thoroughly polish the blend in areas (where applicable) using 808 CUT & POLISH compound and wipe well any polish remains



Sand the area using P1500 - P3000 sanding paper



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried.

PRODUCT APPLICATION:



Paint the refinished area according to the TDS of the topcoat used



Allow flash off times as specified on TDS of the topcoat used



Mix 1:1 by volume of 777 777 BLEND IN THINNER and the RFU product



Lower the application pressure of the spray gun

Start the application 2 - 3 mist coats from the painted area towards the sanded fade in area



Allow for a flash off time



Use only 777 BLEND IN THINNER applying thin mist coats from the painted area towards the sanded area.



Follow the drying directions according to the TDS of the topcoat used



Optional: Once the part has cooled off it can be sanded and be polished

FLASH POINT

>40°C / 104°F

SPECIFIC GRAVITY

0.918 g/cm³

CLEANING OF EQUIPMENT

Clean after final use with 740 ACRYL NORMAL thinner / reducer

REMARKS

- Allow for additional time for combi spray booths to reach the desired temperature
- After preparing the area to be painted ensure it to be free from dirt, wax, oil etc.
- Application temperature from +5°C to +35°C (40°F - 95°F)

STORAGE SHELF LIFE

Guaranteed shelf-life 18 months in unused original containers stored in a cool place (+5°C - +25°C) (41°F - 77°F).



Always wear protective equipment



Follow the application instructions mentioned in this TDS

For professional use only. The information displayed on this sheet has been carefully selected through a series of laboratory investigations. It is based on our best knowledge at the time of issue. The data is given for information purposes only. We are not liable for its correctness, accuracy and completeness. It is up to the user to check for newer updates or further information if needed for his intended purpose. The intellectual property of this product, trademarks and copyrights is protected. All rights reserved. The relevant Material Safety Data Sheet and warnings displayed on the label must be read carefully. We may modify and / or discontinue operation of all or portions of this information at any time in our sole discretion, without any notice and assume no responsibility to update the information. All rules set forth in this clause shall apply accordingly for any future changes and amendments.

JANUARY 2023