

:: Soft

polyester body putty

CHARACTERISTICS

Soft is a 2 component polyester quick filler

- High degree of fineness
- Pore-free surface
- Thixotropically adjusted
- Homogeneous and smooth surface spreading
- Surface dry hardening
- Easy sanding properties
- For use on steel surfaces only
- Not for use on zinc and aluminium surfaces

APPLICATION

For filling in deep uneven areas and dents on motor vehicle bodywork in the area of cars, lorries, buses and railway vehicles and for covering filling and fibre putty.

PRODUCT DATA

MATERIAL DATA

- **Delivery viscosity at 20°C:** as a paste
- **VOC content:** 2004/42/IB (b) (250) < 250g/l
- **Shade:** beige

HANDLING

BASE:

The surface must be clean, dry and grease free.

DOSING:

Addition of 2-3 % by weight hardener putty.

Overdosing of the hardener paste is to be avoided. Bleeding-trough and colour changes in the finishing coat might be the result.

POT LIFE:

Soft: 3-4 minutes at room temperature of +20°C

Soft long: 5-6 minutes at room temperature of +20°C

REACTION TEMPERATURE:

At least +5°C

APPLICATION:

Apply with a spreader

DRYING TIME:

Air drying 20 - 30 minutes at room temperature of +20°C

SANDING CHARACTERISTICS:

After the indicated drying time

As filling putty:

First sanding – dry with P80 - P120

Re-sanding - dry with P120 - P 240

As fine putty:

First sanding – dry with P120 - P180

Re-sanding – dry with P180 - P240

REWORKING:

Following products can be used on top of the Soft putty:

- Elastic weiss or Elastic beige and Spray.



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STORAGE:

ca. 6 - 8 months at 18° - 20° C in closed original container

SAFETY ISSUES

The before mentioned technical data and information, especially the recommendations for applying and using our products, are based on our current knowledge and experience when applied under normal conditions. In practice, the materials, surfaces or site conditions are so different that no warranty regarding the working results or liability, arising out of any relationship, can be inferred neither from this information nor from a verbal consultation, except we are charged with intent or gross negligence. In this case the user is obliged to prove that he has informed us about all points required for a proper and promising judgement in writing, in time and completely. Patent rights of any third party are to be observed. Furthermore, our general sales and delivery Terms and Conditions and the latest Technical Data Sheet, which should be demanded, apply.

Directions for handling and waste disposal are in our Material Safety Data Sheet and the specifications of the Employers Liability Insurance Association for the chemical industry.

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