

F 215 FIBERLIGHT LONG STRANDS FILLER





Technical Data Sheet 523

A new generation, two component, polyester-based, glass reinforced material

Light Putty, ideal for filling large cavities and the cover of holes and rotted parts of the car body

Easy to apply

Dries quickly

Easily scrubbed

VOC compliant with the regulations

General Technical Description



Mix 100 parts F 215 FIBERLIGHT with 2-3 parts BODY **HARDENER**



Non force dry 20-30 min / 23°C (73°F)



IR drying 5-8 min distance: 60-70cm



Heat Resistant 80-100°C (176-212°F)

Surface

Metallic surfaces

Wooden surfaces

Polyester surfaces

Plastic bumpers (except PE)

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and 770 ANTISIL NORMAL /771 ANTISIL FAST DEGREASER

Make sure the surface is first wiped dry and then air dried.



Make sure you always use appropriate face protection and good ventilation

· Application only with Body

Hardener. Mix well with putty. Do not add more than 3% as

this may cause staining of the

Filler, TPA substrates and soft

• Do not apply at temperatures

• It can be used by countries that

do not adopt the VOC legislation

• In temperature above 80 - 100°C

(176 - 212°F) reduce the quantity

of hardener by 50% to avoid the

• Do not apply to Etch Primer, 1K

topcoat finish.

old paintwork.

as well.

below +5°C (+41°F)

Product Application: »» Apply with a spatula when mixed with hardener directly on metallic, wooden or polyester surfaces. Application on plastic bumpers is recommended excluding PE (Polyethylene).



100:3 mix with BODY HARDENER



Store in a cool place

Flash Point: 31°C/88°F

Specific Gravity: 1.10g / cm³

Solid Content (No thinner): 71% Weight

VOC (2004/42/EC)

This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 250 g/L. The VOC content in ready for use form of this product is 248 g/L. 2004/42/IIB(b)(250)248

Theoretical Coverage:

Cleaning of equipment: Clean after final use with 767 FCO-THINN NITRO **THINNER**

possibility of peeling. • Dry sanding is always recommended.

• If wet flatting, dry thoroughly in the spray booth before any re coating.

Storage shelf life:

• Polyester materials have a limited shelf life. Store in a cool place +5°C - +25°C (+41°F - +77°F) and use within 12 months for best results. Guaranteed shelf life of 18 months in unused original containers.

Remarks:



Pot life: 4min / 23°C (73°F)



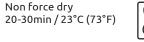
Apply with the spatula



Always wear

HB BODY acrylic

primers





protective equipment



Short wave 5 - 8 min Lamp distance: < 70cm



Follow the application instructions mentioned in this TDS



P 100 - P 120 Gives an elastic and durable surface

Hardener paste contains organic peroxide and is an oxidant. If hardener comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact irrigate copiously with water and seek medical advice immediately.

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