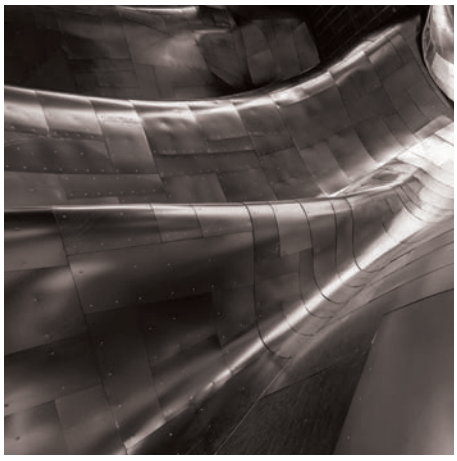
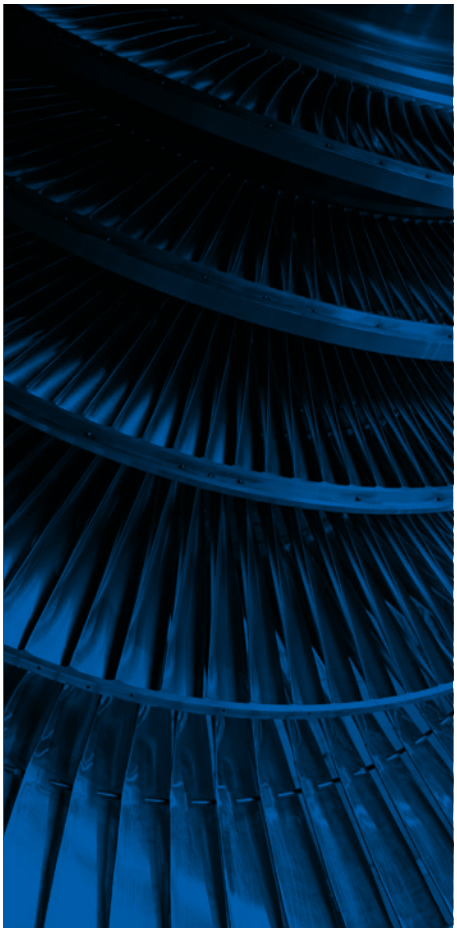
ata

Garryson®










# ABRASIVES

## PRODUCT CATALOGUE

**METRIC**

# INTRODUCTION



## INTRODUCTION
With over 50 years experience, ATA is a global leader in the provision of high-end products. Our comprehensive portfolio offers a solution for every grinding and finishing application, optimising processes in terms of economic efficiency, reliability and safety. Our customers come from a wide variety of industries, including automotive, aerospace, foundries, metal fabrication, oil & gas, marine, medical, rail and power & energy.

## INNOVATION
Continuous investment in customer and application driven product development, providing the most effective solutions

## PEOPLE AND EXPERTISE
An experienced and skilled team of abrasive engineers, technical support and customer support teams, ensuring the best service

## TOOL AND CONSUMABLE COMBINATIONS
Products can be combined with a comprehensive range of ATA Air Tools, ensuring maximum performance output








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# CONTENTS

Cutting | Stock Removal | Finishing | Surface Prep & Clean | Blending


**FLAP DISCS** ..... 5
Zirconium Flap Discs ..... 6,7
Jumbo Zirconium Flap Discs ..... 7
Aluminium Oxide Flap Discs ..... 8
Jumbo Aluminium Oxide Flap Discs ..... 8
CERAMIQ™ Flap Discs ..... 9

**MINIDISCS** ..... 11
Zirconium Minidiscs ..... 12
CERAMIQ™ Minidiscs ..... 12

**FLEXIDISCS®** ..... 13
Zirconium Flexidiscs® ..... 14
Aluminium Oxide Flexidiscs® ..... 14
CERAMIQ™ Flexidiscs® ..... 15

**MINI-FLEXIDISCS®** ..... 17
Zirconium Mini-Flexidiscs® ..... 18
Aluminium Oxide Mini-Flexidiscs® ..... 18
CERAMIQ™ Mini-Flexidiscs® ..... 19

**RESIN FIBRE DISCS** ..... 21
Zirconium Resin Fibre Discs ..... 22
Aluminium Oxide Resin Fibre Discs ..... 22
Ceramic Resin Fibre Discs ..... 23
Resin Fibre Backing Pad ..... 23

**QUICKCHANGE DISCS** ..... 25
Aluminium Oxide Quickchange Discs ..... 26
Zirconium Quickchange Discs ..... 27
Ceramic Quickchange Discs ..... 28
Surface Conditioning Quickchange Discs ..... 29,30
Finishing Quickchange Discs ..... 31,32
Holders ..... 33

**FLAP WHEELS** ..... 35
Aluminium Oxide Flap Wheels ..... 36
CERAMIQ™ Flap Wheels ..... 37
Aluminium Oxide Miniature Flap Wheels ..... 38

**UNITISED WHEELS** ..... 39
Non-Woven Unitised Wheels ..... 40,41
Mandrel ..... 41
Non-Woven Quickchange Unitised Wheels ..... 42

**SPIRABANDS** ..... 43
Aluminium Oxide Spirabands - Cylindrical ..... 44
Aluminium Oxide Spirabands - Conical ..... 45
Zirconium Spirabands - Cylindrical ..... 46
Zirconium Spirabands - Conical ..... 47
Spiraband Holders ..... 48


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# CONTENTS

Cutting | Stock Removal | Finishing | Surface Prep & Clean | Blending


**ATA BANDS** ..... 49
Aluminium Oxide ATA Bands ..... 50
ATA Band Holders ..... 50

**MOUNTED POINTS** ..... 51
Aluminium Oxide Mounted Points ..... 52 - 54
Mounted Points Shape Reference ..... 55 - 59

**ABRASIVE BELTS** ..... 61
Zirconium Belts ..... 62
Aluminium Oxide Belts ..... 63
Ceramic Belts ..... 64
Abrasive Belt Conversion ..... 65

**FLEXISTRIP™** ..... 67
FLEXISTRIP™ - Plain Discs ..... 68
FLEXISTRIP™ - Spindle Mounted Discs ..... 68
FLEXISTRIP™ - Glass Fibre Backed Discs ..... 69
FLEXISTRIP™ - Quickchange Discs ..... 69

**FLAPBRUSHES** ..... 71
Spindle Mounted Finishing Flapbrushes ..... 72
Spindle Mounted Interleaved Flapbrushes ..... 73
Satin Finish Flapbrushes - 4 Keyways ..... 74
Satin Finish Interleaved Flapbrushes ..... 74

**FLEXI-CUT® DISCS** ..... 75
Flexi-Cut® Flexible Cut Off Discs ..... 76
Flexi-Cut® Mandrel ..... 77

**SHOP ROLLS** ..... 79
Aluminium Oxide Shop Rolls ..... 80

**ATA ROLLS** ..... 81
Aluminium Oxide C Type Cylindrical Rolls ..... 82
Aluminium Oxide S Type Taper Rolls ..... 83
Roll Mandrel ..... 83

**HAND PADS** ..... 85
Aluminium Oxide Hand Pads ..... 86
Silicon Carbide Hand Pads ..... 86

**ABRASIVE BLOCKS** ..... 87
Garryflex® Blocks ..... 88
Garryflex® Blocks Kit ..... 88

**SAFETY INSTRUCTIONS** ..... 89

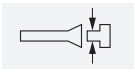
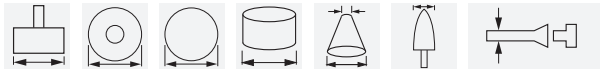
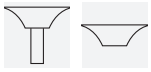
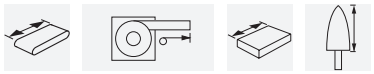
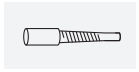
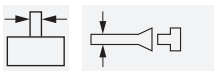
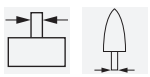
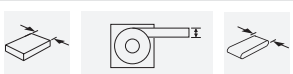

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# ICON LIBRARY

## SPECIFICATIONS & FEATURES

| | |
|---|---|
| Abrasive |  |
| Bonding |  |
| Bore Diameter Ø |   |
| Colour |  |
| Density |  |
| Depth |  |
| Diameter Ø |  |
| Disc Holders |  |
| Grain |  |
| Hardness |  |
| Holders |   |
| Length |  |
| Mandrel Part No. |  |
| Max RPM |   |
| Pack QTY |  |
| Series |  |
| Shank Diameter Ø |  |
| Shape |  |
| Spindle |  |
| Structure |  |
| Width |  |

## SAFETY ICONS



## APPLICATIONS

Cutting | Stock Removal | Finishing | Surface Prep & Clean | Blending

## PRODUCT DISCOUNT GROUP

1 3 4 10 73 72 12 14
13 91 46 82 42 3D 41 97
85 86 62 93 3F 96 15

## GRIT SIZE & GRADE

24 36 40 46 50
54 60 80 100 120
150 180 240 320 400

EXTRA COARSE | COARSE
MEDIUM | FINE
VERY FINE | ULTRA FINE
MICRO FINE

## BACKING PLATES

*(Glass Fibre / Angled)*
Type 29

*(Glass Fibre / Flat)*
Type 27

*(Aluminium /Angled)*
Type 29

*(Glass Fibre / Angled)*
Type 29

*(Glass Fibre - Flexi)*

## Ordering Information

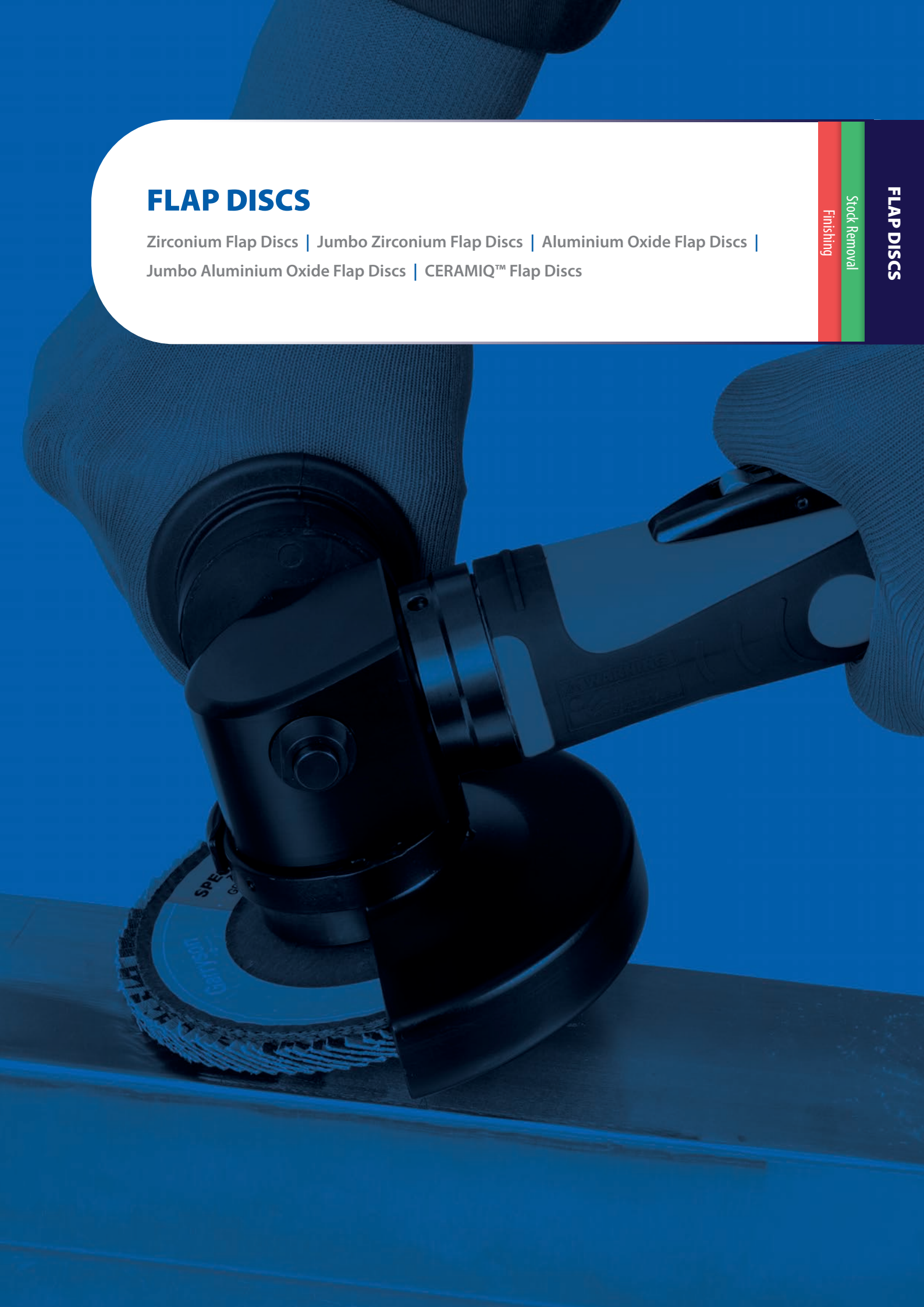
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*(See price list for full list of part codes)*

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# FLAP DISCS

Zirconium Flap Discs | Jumbo Zirconium Flap Discs | Aluminium Oxide Flap Discs | Jumbo Aluminium Oxide Flap Discs | CERAMIQ™ Flap Discs



# FLAP DISCS - ZIRCONIUM FLAP DISCS

36 40 60 80 120 = Grit Size

10

Finishing | Stock Removal | Flap Discs



(Glass Fibre / Angled)

Type 29

## Zirconium Flap Discs

**Standard Zirconium flap discs are universal discs for use on a wide range of Ferrous materials**

- Ideal for use in applications such as weld preparation, weld seam removal, surface blending and edge grinding
- Zirconium flap discs offer consistent grinding and finishing performance

| Part No: | Diameter Ø | Bore Diameter Ø | Max RPM | Pack Qty |
|---|---|---|---|---|
| GFBZ100 36 40 60 80 120 | 100mm | 16mm | 15,300 | 10 |
| GFBZ115 36 40 60 80 120 | 115mm | 22mm | 13,300 | 10 |
| GFBZ127 36 40 60 80 120 | 125mm | 22mm | 12,000 | 10 |
| GFBZ180 36 40 60 80 120 | 180mm | 22mm | 8,600 | 10 |

36 40 60 80 120 = Grit Size

10

Finishing | Stock Removal | Flap Discs



(Glass Fibre / Flat)

Type 27

## Zirconium Flap Discs

**Standard Zirconium flap discs are universal discs for use on a wide range of Ferrous materials**

- Ideal for use in applications such as weld preparation, weld seam removal, surface blending and edge grinding
- Zirconium flap discs offer consistent grinding and finishing performance

| Part No: | Diameter Ø | Bore Diameter Ø | Max RPM | Pack Qty |
|---|---|---|---|---|
| GFCZ100 36 40 60 80 120 | 100mm | 16mm | 15,300 | 10 |
| GFCZ115 36 40 60 80 120 | 115mm | 22mm | 13,300 | 10 |
| GFCZ127 36 40 60 80 120 | 125mm | 22mm | 12,000 | 10 |
| GFCZ180 36 40 60 80 120 | 180mm | 22mm | 8,600 | 10 |

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# FLAP DISCS - ZIRCONIUM FLAP DISCS

36 40 60 80 120 = Grit Size

10

Finishing | Stock Removal | Flap Discs



(Aluminium /Angled)

Type 29

## Zirconium Flap Discs

**Standard Zirconium flap discs are universal discs for use on a wide range of Ferrous materials**

- Aluminium backing plates are ideally used for heavy duty grinding applications
- Ideal for use in applications such as weld preparation, weld seam removal, surface blending and edge grinding
- Zirconium flap discs offer consistent grinding and finishing performance

| Part No: | Diameter Ø | Bore Diameter Ø | Max RPM | Pack Qty |
|---|---|---|---|---|
| GFAZ100 36 40 60 80 120 | 100mm | 16mm | 15,300 | 10 |
| GFAZ115 36 40 60 80 120 | 115mm | 22mm | 13,300 | 10 |
| GFAZ127 36 40 60 80 120 | 125mm | 22mm | 12,000 | 10 |
| GFAZ180 36 40 60 80 120 | 180mm | 22mm | 8,600 | 10 |

# FLAP DISCS - JUMBO ZIRCONIUM FLAP DISCS

40 60 80 = Grit Size

73

Finishing | Stock Removal | Flap Discs



(Glass Fibre / Angled)

Type 29

## Jumbo Zirconium Flap Discs

**Jumbo zirconium flap discs contain up to 60% more usable abrasive material**

- Jumbo discs can last up to double the life of a standard disc, resulting in fewer disc changeovers, less downtime and increased productivity
- The additional cloth provides a cushioned effect and soft feel, giving more control and less exposure to potentially harmful vibration

| Part No: | Diameter Ø | Bore Diameter Ø | Max RPM | Pack Qty |
|---|---|---|---|---|
| GJBZ100 40 60 80 | 100mm | 16mm | 15,300 | 10 |
| GJBZ115 40 60 80 | 115mm | 22mm | 13,300 | 10 |
| GJBZ127 40 60 80 | 125mm | 22mm | 12,000 | 10 |

# FLAP DISCS - ALUMINIUM OXIDE FLAP DISCS

36 40 60 80 120 = Grit Size

10

Finishing | Stock Removal | Flap Discs



## Aluminium Oxide Flap Discs

**Aluminium oxide flap discs are universal discs for Non-Ferrous metals and softer materials**

- Ideal for use in applications where glazing of zirconium discs is a problem
- Aluminium oxide discs offer reduced heat, finer surface finish and rapid stock removal on softer materials

*(Glass Fibre / Angled)*




| Part No: | Diameter Ø | Bore Diameter Ø | Max RPM | Pack Qty |
|---|---|---|---|---|
| GFBA100 36 40 60 80 120 | 100mm | 16mm | 15,300 | 10 |
| GFBA115 36 40 60 80 120 | 115mm | 22mm | 13,300 | 10 |
| GFBA127 36 40 60 80 120 | 125mm | 22mm | 12,000 | 10 |

# FLAP DISCS - JUMBO ALUMINIUM OXIDE FLAP DISCS

40 60 80 = Grit Size

73

Finishing | Stock Removal | Flap Discs



## Jumbo Aluminium Oxide Flap Discs

**Premium jumbo flap discs contains up to 60% more usable abrasive material**

- Jumbo discs can last up to double the life of a standard disc, resulting in fewer disc changeovers, less downtime and increased productivity
- The additional cloth provides a cushioned effect and soft feel, giving more control and less exposure to potentially harmful vibration

*(Glass Fibre / Angled )*




| Part No: | Diameter Ø | Bore Diameter Ø | Max RPM | Pack Qty |
|---|---|---|---|---|
| GJBA115 40 60 80 | 115mm | 22mm | 13,300 | 10 |
| GJBA127 40 60 80 | 125mm | 22mm | 12,000 | 10 |

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*(See price list for full list of part codes)*



(Glass Fibre / Angled )




## CERAMIQ™ Flap Discs

**CERAMIQ™ flap discs are for aggressive metal removal on difficult to grind and finish materials**

- Ideal for Steels, Stainless Steel, Carbon Steel, High Nickel Alloys and Titanium

| Part No: | Diameter Ø | Bore Diameter Ø | Max RPM | Pack Qty |
|---|---|---|---|---|
| GFBCIQ100 36 40 60 80 | 100mm | 16mm | 15,300 | 10 |
| GFBCIQ115 36 40 60 80 | 115mm | 22mm | 13,300 | 10 |
| GFBCIQ125 36 40 60 80 | 125mm | 22mm | 12,000 | 10 |
| GFBCIQ180 36 40 60 80 | 180mm | 22mm | 8,600 | 10 |

# NOTES

## Ordering Information

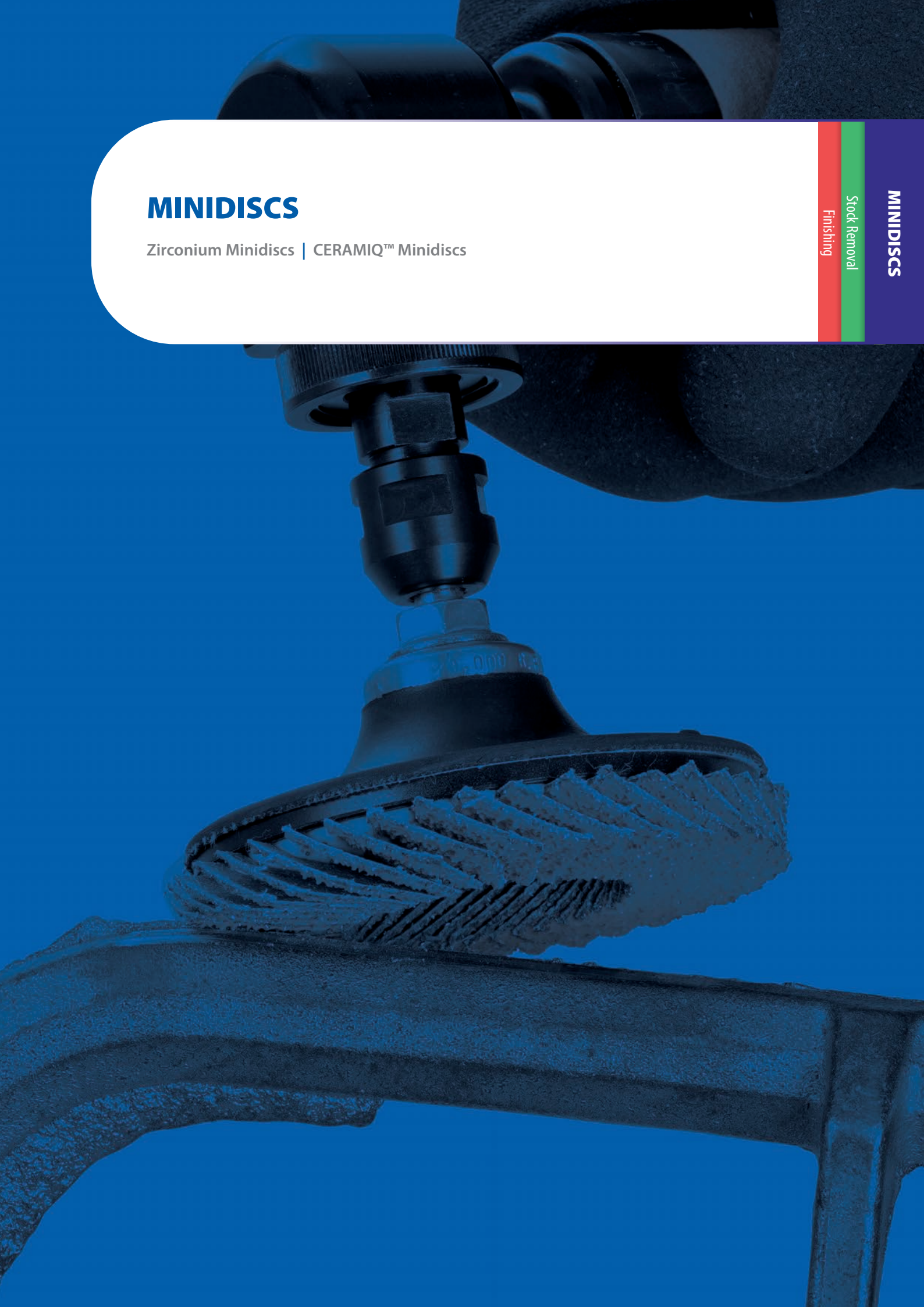
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# MINIDISCS

Zirconium Minidiscs | CERAMIQ™ Minidiscs





# MINIDISCS - ZIRCONIUM MINIDISCS

36 40 60 80 120 = Grit Size

12 | Finishing | Stock Removal | Minidiscs



## Zirconium Minidiscs

**Quickchange minidiscs are small diameter flap discs for Ferrous materials**

- Ideal for material removal and blending where accessibility is a problem or the work area needs to be kept to a minimum
- The minidisc offers an exceptional life compared to traditional coated abrasive discs of the same diameter
- The easy locking system is suitable for fast, convenient changeover of discs

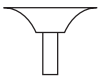
*(R Type)*











| Part No: | Diameter Ø | Max RPM | Pack Qty | Disc Holder 1 | Disc Holder 2 |
|---|---|---|---|---|---|
| GMRZ50 36 40 60 80 120 | 50mm | 30,000 | 10 | GQR050/GQR050FRM | - |
| GMRZ75 36 40 60 80 120 | 75mm | 20,000 | 10 | GQR075 | GQRM1420MD |

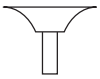
*(S Type)*











| Part No: | Diameter Ø | Max RPM | Pack Qty | Disc Holder 1 | Disc Holder 2 |
|---|---|---|---|---|---|
| GMDZ50 36 40 60 80 120 | 50mm | 30,000 | 10 | GQS050/GQS050FRM | - |
| GMDZ75 36 40 60 80 120 | 75mm | 20,000 | 10 | GQS075 | GQSM1420MD |

# MINIDISCS - CERAMIC MINIDISCS

36 40 60 80 = Grit Size

12 | Finishing | Stock Removal | Minidiscs

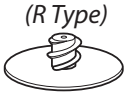


## CERAMIQ™ Minidiscs

**Quickchange minidiscs are small diameter flap discs for Ferrous materials**

- Ideal for aggressive material removal and blending where accessibility is a problem or the work area needs to be kept to a minimum
- The minidisc offers an exceptional life compared to traditional coated abrasive discs of the same diameter
- The easy locking system is suitable for fast, convenient changeover of discs

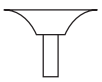
*(R Type)*











| Part No: | Diameter Ø | Max RPM | Pack Qty | Disc Holder 1 | Disc Holder 2 |
|---|---|---|---|---|---|
| GMRCIQ050 36 40 60 80 | 50mm | 30,000 | 10 | GQR050/GQR050FRM | - |
| GMRCIQ075 36 40 60 80 | 75mm | 20,000 | 10 | GQR075 | GQRM1420MD |

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*(See price list for full list of part codes)*

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# FLEXIDISCS®

Zirconium Flexidiscs® | Aluminium Oxide Flexidiscs® | CERAMIQ™ Flexidiscs®

Finishing

Surface Preparation & Cleaning

Blending

FLEXIDISCS®



# FLEXIDISCS® - ZIRCONIUM FLEXIDISCS®

40 60 80 120 = Grit Size | 14 | Finishing | Surface Prep & Clean | Blending | Flexidiscs®



(Glass Fibre - Flexi)



## Zirconium Flexidiscs®

**Patented flexible flap disc**

- Ideal for blending and finishing large concave and convex surfaces, contours and profiles, in applications such as pipe fabrications, vessels, tanks, enclosures or finishing of corner welds
- The flexidisc® offers a reduced risk of undercutting and gouging

| Part No: | Diameter Ø | Bore Diameter Ø | Max RPM | Pack Qty |
|---|---|---|---|---|
| GFLXZ115 40 60 80 120 | 115mm | 22mm | 13,300 | 10 |
| GFLXZ127 40 60 80 120 | 125mm | 22mm | 12,000 | 10 |

# FLEXIDISCS® - ALUMINIUM OXIDE FLEXIDISCS®

36 40 60 80 120 = Grit Size | 14 | Finishing | Surface Prep & Clean | Blending | Flexidiscs®



(Glass Fibre - Flexi)



## Aluminium Oxide Flexidiscs®

**Patented flexible flap disc**

- Ideal for blending and finishing large concave and convex surfaces, contours and profiles, in applications such as pipe fabrications, vessels, tanks, enclosures or finishing of corner welds
- The flexidisc® offers a reduced risk of undercutting and gouging

| Part No: | Diameter Ø | Bore Diameter Ø | Max RPM | Pack Qty |
|---|---|---|---|---|
| GFLXA115 36 40 60 80 120 | 115mm | 22mm | 13,300 | 10 |
| GFLXA127 36 40 60 80 120 | 125mm | 22mm | 12,000 | 10 |

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*(See price list for full list of part codes)*

Garryson®



(Glass Fibre - Flexi)



## CERAMIQ™ Flexidiscs®

**Patented flexible flap disc**

- Ideal for aggressive blending and finishing on concave and convex surfaces, contours and profiles on difficult to grind materials, in applications such as pipe fabrications, vessels, tanks, enclosures or finishing of corner welds
- The flexidisc® offers a reduced risk of undercutting and gouging

| Part No: | Diameter Ø | Bore Diameter Ø | Max RPM | Pack Qty |
|---|---|---|---|---|
| GFLXCIQ115 (40 60 80) | 115mm | 22mm | 13,300 | 10 |
| GFLXCIQ127 (40 60 80) | 125mm | 22mm | 12,000 | 10 |

# NOTES

## Ordering Information

**International** **T:** +353 (0) 49 432 6178 **E:** sales@atagroup.ie
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*(See price list for full list of part codes)*

Garryson®

# MINI-FLEXIDISCS®

Zirconium Mini-Flexidiscs® | Aluminium Oxide Mini-Flexidiscs® |
CERAMIQ™ Mini-Flexidiscs®

MINI-FLEXIDISCS®
Blending
Surface Preparation & Cleaning
Finishing



# MINI-FLEXIDISCS® - ZIRCONIUM MINI-FLEXIDISCS®

40 60 80 120 = Grit Size | 13 | Finishing | Surface Prep & Clean | Blending | Mini-Flexidiscs®

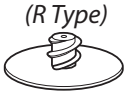


## Zirconium Mini-Flexidiscs®

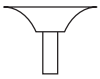
**Patented small diameter flexible flapdiscs**

- Ideal for blending and finishing on Ferrous materials where accessibility is a problem and the work area is curved or profiled
- Mini-Flexidiscs® offer improved access to awkward areas and the flexibility for blending and finishing on curved surfaces, profiles and contours

*(R Type)*





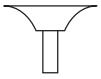




| Part No: | Diameter Ø | Max RPM | Pack Qty | Disc Holder 1 | Disc Holder 2 |
|---|---|---|---|---|---|
| GFLXZ050 40 60 80 120 | 50mm | 25,000 | 10 | GQR050/GQR050FRM | - |
| GFLXZ075 40 60 80 120 | 75mm | 20,000 | 10 | GQR075 | GQRM1420MD |

*(S Type)*






| Part No: | Diameter Ø | Max RPM | Pack Qty | Disc Holder 1 | Disc Holder 2 |
|---|---|---|---|---|---|
| GFLXZ050 40 60 80 120 | 50mm | 25,000 | 10 | GQS050/GQS050FRM | - |
| GFLXZ075 40 60 80 120 | 75mm | 20,000 | 10 | GQS075 | GQSM1420MD |

# MINI-FLEXIDISCS® - ALUMINIUM OXIDE MINI-FLEXIDISCS®

40 60 80 120 = Grit Size | 13 | Finishing | Surface Prep & Clean | Blending | Mini-Flexidiscs®

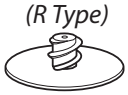


## Aluminium Oxide Mini-Flexidiscs®

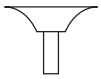
**Patented small diameter flexible flapdiscs**

- Ideal for blending and finishing on Ferrous materials where accessibility is a problem and the work area is curved or profiled
- Mini-Flexidiscs® offer improved access to awkward areas and the flexibility for blending and finishing on curved surfaces, profiles and contours

*(R Type)*

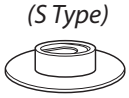




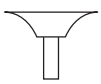




| Part No: | Diameter Ø | Max RPM | Pack Qty | Disc Holder 1 | Disc Holder 2 |
|---|---|---|---|---|---|
| GFLXA050 40 60 80 120 | 50mm | 25,000 | 10 | GQR050/GQR050FRM | - |
| GFLXA075 40 60 80 120 | 75mm | 20,000 | 10 | GQR075 | GQRM1420MD |

*(S Type)*






| Part No: | Diameter Ø | Max RPM | Pack Qty | Disc Holder 1 | Disc Holder 2 |
|---|---|---|---|---|---|
| GFLXA050 40 60 80 120 | 50mm | 25,000 | 10 | GQS050/GQS050FRM | - |
| GFLXA075 40 60 80 120 | 75mm | 20,000 | 10 | GQS075 | GQSM1420MD |

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*(See price list for full list of part codes)*

Garryson®



## CERAMIQ™ Mini-Flexidiscs®

**Patented small diameter flexible flapdiscs**

- Ideal for aggressive blending and finishing on difficult to grind materials
- Mini-Flexidiscs® offer improved access to awkward areas and the flexibility for blending and finishing on curved surfaces, profiles and contours




| Part No: | Diameter Ø | Max RPM | Pack Qty | Disc Holder 1 | Disc Holder 2 |
|---|---|---|---|---|---|
| GFLXCIQ50 (40 60 80) | 50mm | 25,000 | 10 | GQR050/GQR050FRM | - |
| GFLXCIQ75 (40 60 80) | 75mm | 20,000 | 10 | GQR075 | GQRM1420MD |

# NOTES

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# RESIN FIBRE DISCS

Zirconium Resin Fibre Discs | Aluminium Oxide Resin Fibre Discs |
Ceramic Resin Fibre Discs | Resin Fibre Backing Pad

# RESIN FIBRE DISCS - ZIRCONIUM RESIN FIBRE DISCS

24 36 50 60 80 120 = Grit Size

91

Finishing | Stock Removal | Resin Fibre Discs



## Zirconium Resin Fibre Discs

- Ideal for highly aggressive grinding
- Ideal for Low Alloy Steel and Stainless Steel (Inox)
- Also used for High Alloy Steel, Heat Resistant Steel and Cast Iron

| Part No: | Diameter Ø | Bore Diameter Ø | Max RPM | Pack QTY |
|---|---|---|---|---|
| GRFDZ115 24 36 50 60 80 120 | 115mm | 22mm | 13,300 | 25 |
| GRFDZ125 24 36 50 60 80 120 | 125mm | 22mm | 12,000 | 25 |
| GRFDZ180 24 36 50 60 80 120 | 180mm | 22mm | 8,600 | 25 |

# RESIN FIBRE DISCS - ALUMINIUM OXIDE RESIN FIBRE DISCS

24 36 50 60 80 120 = Grit Size

91

Finishing | Stock Removal | Resin Fibre Discs



## Aluminium Oxide Resin Fibre Discs

- Ideal for Low Alloy Steel and Stainless Steel (Inox)
- Also used for Aluminium and Wood

| Part No: | Diameter Ø | Bore Diameter Ø | Max RPM | Pack QTY |
|---|---|---|---|---|
| GRFDA115 24 36 50 60 80 120 | 115mm | 22mm | 13,300 | 25 |
| GRFDA125 24 36 50 60 80 120 | 125mm | 22mm | 12,000 | 25 |
| GRFDA180 24 36 50 60 80 120 | 180mm | 22mm | 8,600 | 25 |


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*(See price list for full list of part codes)*

# RESIN FIBRE DISCS - CERAMIC RESIN FIBRE DISCS

24 36 50 60 80 120 = Grit Size





## Ceramic Resin Fibre Discs

- Ideal for high stock removal
- Ideal for Stainless Steel (Inox) and High Alloy Steel
- Also used for Heat Resistant Steel, Cast Iron, Titanium and Aluminium
- Allows cooler grinding

| Part No: | Diameter Ø | Bore Diameter Ø | Max RPM | Pack QTY |
|---|---|---|---|---|
| GRFDC115 24 36 50 60 80 120 | 115mm | 22mm | 13,300 | 25 |
| GRFDC125 24 36 50 60 80 120 | 125mm | 22mm | 12,000 | 25 |
| GRFDC180 24 36 50 60 80 120 | 180mm | 22mm | 8,600 | 25 |

# RESIN FIBRE DISCS - RESIN FIBRE BACKING PAD





## Resin Fibre Backing Pad

- Backing pad with spiral cooling ribs for Resin Fibre Discs
- Built of high impact resistant material to withstand aggressive working
- Medium flexibility

| Part No: | Diameter Ø | Bore Diameter Ø | Pack QTY |
|---|---|---|---|
| GBP115 | 115mm | M14 | 1 |
| GBP125 | 125mm | M14 | 1 |
| GBP180 | 180mm | M14 | 1 |



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*(See price list for full list of part codes)*

# NOTES

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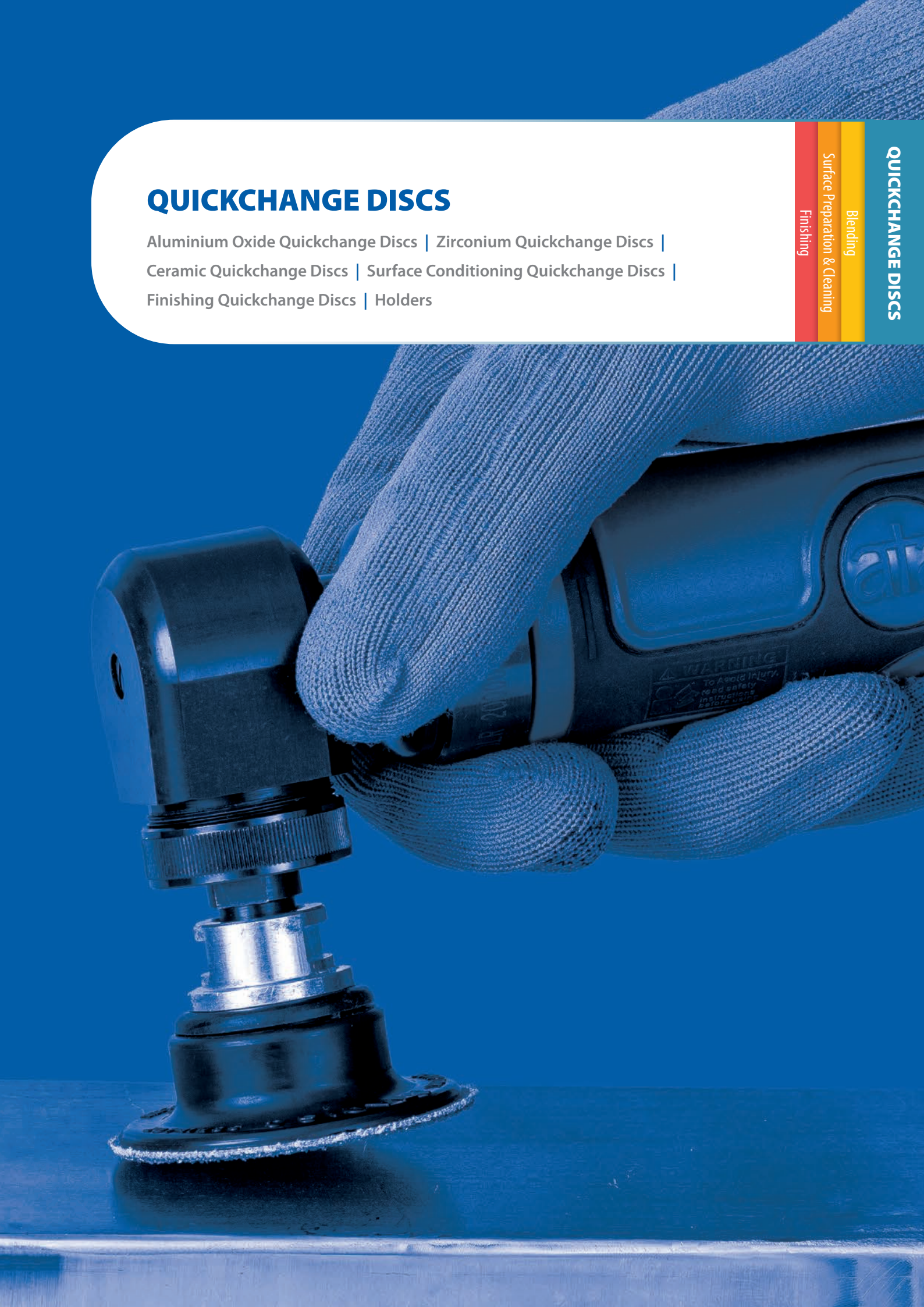
*(See price list for full list of part codes)*

Garryson®

# QUICKCHANGE DISCS

Aluminium Oxide Quickchange Discs | Zirconium Quickchange Discs | Ceramic Quickchange Discs | Surface Conditioning Quickchange Discs | Finishing Quickchange Discs | Holders







## Aluminium Oxide Quickchange Discs

- Ideal for general purpose grinding, deburring, blending and edge grinding on Ferrous and Non-Ferrous materials
- Excellent durability for edge grinding

*(R Type)*



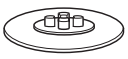
| Part No: | Diameter Ø | Max RPM | Pack Qty | Disc Holder 1 | Disc Holder 2 |
|---|---|---|---|---|---|
| GQA25 40 50 60 80 120 | 25mm | 37,000 | 100 | GQR025 | - |
| GQA38 40 50 60 80 120 | 38mm | 25,000 | 100 | GQR038 | - |
| GQA50 36 40 50 60 80 120 180 | 50mm | 25,000 | 100 | GQR050 | - |
| GQA75 36 40 50 60 80 120 180 | 75mm | 20,000 | 50 | GQR075 | GQRM1420 |

*(S Type)*



| Part No: | Diameter Ø | Max RPM | Pack Qty | Disc Holder 1 | Disc Holder 2 |
|---|---|---|---|---|---|
| GQA25 36 40 50 60 80 120 180 | 25mm | 37,000 | 100 | GQS025 | - |
| GQA38 40 50 60 80 120 180 240 | 38mm | 25,000 | 100 | GQS038 | - |
| GQA50 36 40 50 60 80 120 180 | 50mm | 25,000 | 100 | GQS050 | - |
| GQA75 36 40 50 60 80 120 180 | 75mm | 20,000 | 50 | GQS075 | GQSM1420 |

*(AD Type)*



| Part No: | Diameter Ø | Max RPM | Pack Qty | Disc Holder 1 | Disc Holder 2 |
|---|---|---|---|---|---|
| GQA20 50 60 80 120 180 240 320 | 20mm | 37,000 | 50 | ADH20 | - |
| GQA25 36 50 60 80 120 180 240 320 | 25mm | 37,000 | 50 | ADH25 | - |
| GQA38 36 40 50 60 80 120 180 240 320 | 38mm | 25,000 | 50 | ADH38 | - |
| GQA50 36 40 50 60 80 120 180 240 320 | 50mm | 25,000 | 50 | ADH50 | 420-010-20 |
| GQA75 36 40 50 60 80 120 180 240 320 | 75mm | 20,000 | 50 | ADH75 | 420-011-20 |

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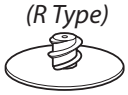

*(See price list for full list of part codes)*



## Zirconium Quickchange Discs

- Ideal for use on Titanium, Hastelloy, Inconel and other exotic materials, including Composites
- Rapid stock removal at medium to high level of pressure

*(R Type)*



| Part No: | Diameter Ø | Max RPM | Pack Qty | Disc Holder 1 | Disc Holder 2 |
|---|---|---|---|---|---|
| GQZ50 36 40 50 60 80 | 50mm | 25,000 | 100 | GQR050 | - |
| GQZ75 36 40 50 60 80 | 75mm | 20,000 | 50 | GQR075 | GQRM1420 |

*(S Type)*



| Part No: | Diameter Ø | Max RPM | Pack Qty | Disc Holder 1 | Disc Holder 2 |
|---|---|---|---|---|---|
| GQZ50 36 40 50 60 80 | 50mm | 25,000 | 100 | GQS050 | - |
| GQZ75 36 40 50 60 80 | 75mm | 20,000 | 50 | GQS075 | GQSM1420 |

*(AD Type)*



| Part No: | Diameter Ø | Max RPM | Pack Qty | Disc Holder 1 | Disc Holder 2 |
|---|---|---|---|---|---|
| GQZ25 40 50 60 80 | 25mm | 37,000 | 50 | ADH25 | - |
| GQZ38 50 60 80 | 38mm | 25,000 | 50 | ADH38 | - |
| GQZ50 50 60 80 | 50mm | 25,000 | 50 | ADH50 | 420-010-20 |
| GQZ75 50 60 80 | 75mm | 20,000 | 50 | ADH75 | 420-011-20 |



## Ceramic Quickchange Discs

- Ideal for use on Stainless Steel, high Nickel Alloys and other heat sensitive materials
- Offers additional grinding aid layer, allowing cooler grinding
- Rapid metal removal on high pressure applications
- Cooler cutting action to reduce work piece discolouration

*(R Type)*



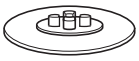
| Part No: | Diameter Ø | Max RPM | Pack Qty | Disc Holder 1 | Disc Holder 2 |
|---|---|---|---|---|---|
| GQC50 36 40 50 60 | 50mm | 25,000 | 100 | GQR050 | - |
| GQC75 36 40 50 60 | 75mm | 20,000 | 50 | GQR075 | GQRM1420 |

*(S Type)*



| Part No: | Diameter Ø | Max RPM | Pack Qty | Disc Holder 1 | Disc Holder 2 |
|---|---|---|---|---|---|
| GQC50 36 40 50 60 80 | 50mm | 25,000 | 100 | GQS050 | - |
| GQC75 36 40 50 60 80 | 75mm | 20,000 | 50 | GQS075 | GQSM1420 |

*(AD Type)*



| Part No: | Diameter Ø | Max RPM | Pack Qty | Disc Holder 1 | Disc Holder 2 |
|---|---|---|---|---|---|
| GQC20 60 | 20mm | 37,000 | 50 | ADH20 | - |
| GQC25 36 60 | 25mm | 37,000 | 50 | ADH25 | - |
| GQC38 36 60 80 120 | 38mm | 25,000 | 50 | ADH38 | - |
| GQC50 36 60 80 120 | 50mm | 25,000 | 50 | ADH50 | 420-010-20 |
| GQC75 36 60 80 120 | 75mm | 20,000 | 50 | ADH75 | 420-011-20 |

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*(See price list for full list of part codes)*



## Surface Conditioning Quickchange Discs

- Ideal for removing surface defects, machining marks, heavy oxidation, weld splatter and cleaning all metals
- Offers durability for edge work
- Effective on flat and contoured surfaces
- Consistent cut rate throughout life

*(R Type)*



| Part No: | | Diameter Ø | Max RPM | Pack Qty | Disc Holder 1 | Disc Holder 2 |
|---|---|---|---|---|---|---|
| GQSC50C-R | COARSE | 50mm | 20,000 | 50 | GQR050 | - |
| GQSC50M-R | MEDIUM | 50mm | 20,000 | 50 | GQR050 | - |
| GQSC50F-R | FINE | 50mm | 20,000 | 50 | GQR050 | - |
| GQSC75C-R | COARSE | 75mm | 17,000 | 25 | GQR075 | GQRM1420 |
| GQSC75M-R | MEDIUM | 75mm | 17,000 | 25 | GQR075 | GQRM1420 |
| GQSC75F-R | FINE | 75mm | 17,000 | 25 | GQR075 | GQRM1420 |

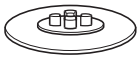
*(S Type)*



| Part No: | | Diameter Ø | Max RPM | Pack Qty | Disc Holder 1 | Disc Holder 2 |
|---|---|---|---|---|---|---|
| GQSC50C-S | COARSE | 50mm | 20,000 | 50 | GQS050 | - |
| GQSC50M-S | MEDIUM | 50mm | 20,000 | 50 | GQS050 | - |
| GQSC50F-S | FINE | 50mm | 20,000 | 50 | GQS050 | - |
| GQSC75C-S | COARSE | 75mm | 17,000 | 25 | GQS075 | GQSM1420 |
| GQSC75M-S | MEDIUM | 75mm | 17,000 | 25 | GQS075 | GQSM1420 |
| GQSC75F-S | FINE | 75mm | 17,000 | 25 | GQS075 | GQSM1420 |



(AD Type)



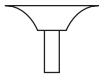
## Surface Conditioning Quickchange Discs

- Ideal for removing surface defects, machining marks, heavy oxidation, weld splatter and cleaning all metals
- Offers durability for edge work
- Effective on flat and contoured surfaces
- Consistent cut rate throughout life









| Part No: | | Diameter Ø | Max RPM | Pack Qty | Disc Holder 1 | Disc Holder 2 |
|---|---|---|---|---|---|---|
| GQSC25C-AD | COARSE | 25mm | 37,000 | 20 | ADH25 | - |
| GQSC25M-AD | MEDIUM | 25mm | 37,000 | 20 | ADH25 | - |
| GQSC25F-AD | FINE | 25mm | 37,000 | 20 | ADH25 | - |
| GQSC38C-AD | COARSE | 38mm | 25,000 | 20 | ADH38 | - |
| GQSC38M-AD | MEDIUM | 38mm | 25,000 | 20 | ADH38 | - |
| GQSC38F-AD | FINE | 38mm | 25,000 | 20 | ADH38 | - |
| GQSC50C-AD | COARSE | 50mm | 20,000 | 20 | ADH50 | 420-010-20 |
| GQSC50M-AD | MEDIUM | 50mm | 20,000 | 20 | ADH50 | 420-010-20 |
| GQSC50F-AD | FINE | 50mm | 20,000 | 20 | ADH50 | 420-010-20 |
| GQSC75C-AD | COARSE | 75mm | 17,000 | 20 | ADH75 | 420-011-20 |
| GQSC75M-AD | MEDIUM | 75mm | 17,000 | 20 | ADH75 | 420-011-20 |
| GQSC75F-AD | FINE | 75mm | 17,000 | 20 | ADH75 | 420-011-20 |

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*(See price list for full list of part codes)*



## Finishing Quickchange Discs

- Ideal for removing small surface defects, handling marks, light oxidation and cleaning all metals
- No undercut or gouge
- Flexible and conformable

*(R Type)*



| Part No: | | Diameter Ø | Max RPM | Pack Qty | Disc Holder 1 | Disc Holder 2 |
|---|---|---|---|---|---|---|
| GQB50C-R | COARSE | 50mm | 20,000 | 50 | GQR050 | - |
| GQB50M-R | MEDIUM | 50mm | 20,000 | 50 | GQR050 | - |
| GQB50F-R | FINE | 50mm | 20,000 | 50 | GQR050 | - |
| GQB50VF-R | VERY FINE | 50mm | 20,000 | 50 | GQR050 | - |
| GQB75C-R | COARSE | 75mm | 17,000 | 25 | GQR075 | GQRM1420 |
| GQB75M-R | MEDIUM | 75mm | 17,000 | 25 | GQR075 | GQRM1420 |
| GQB75F-R | FINE | 75mm | 17,000 | 25 | GQR075 | GQRM1420 |
| GQB75VF-R | VERY FINE | 75mm | 17,000 | 25 | GQR075 | GQRM1420 |

*(S Type)*



| Part No: | | Diameter Ø | Max RPM | Pack Qty | Disc Holder 1 | Disc Holder 2 |
|---|---|---|---|---|---|---|
| GQB50C-S | COARSE | 50mm | 20,000 | 50 | GQS050 | - |
| GQB50M-S | MEDIUM | 50mm | 20,000 | 50 | GQS050 | - |
| GQB50F-S | FINE | 50mm | 20,000 | 50 | GQS050 | - |
| GQB50VF-S | VERY FINE | 50mm | 20,000 | 50 | GQS050 | - |
| GQB75C-S | COARSE | 75mm | 17,000 | 25 | GQS075 | GQSM1420 |
| GQB75M-S | MEDIUM | 75mm | 17,000 | 25 | GQS075 | GQSM1420 |
| GQB75F-S | FINE | 75mm | 17,000 | 25 | GQS075 | GQSM1420 |
| GQB75VF-S | VERY FINE | 75mm | 17,000 | 25 | GQS075 | GQSM1420 |



## Finishing Quickchange Discs

- Ideal for removing small surface defects, handling marks, light oxidation and cleaning all metals
- No undercut or gouge
- Flexible and conformable

*(AD Type)*



| Part No: | | Diameter Ø | Max RPM | Pack Qty | Disc Holder 1 | Disc Holder 2 |
|---|---|---|---|---|---|---|
| GQB25C-AD | COARSE | 25mm | 37,000 | 20 | ADH25 | - |
| GQB25M-AD | MEDIUM | 25mm | 37,000 | 20 | ADH25 | - |
| GQB25F-AD | FINE | 25mm | 37,000 | 20 | ADH25 | - |
| GQB38C-AD | COARSE | 38mm | 25,000 | 20 | ADH38 | - |
| GQB38M-AD | MEDIUM | 38mm | 25,000 | 20 | ADH38 | - |
| GQB38F-AD | FINE | 38mm | 25,000 | 20 | ADH38 | - |
| GQB50C-AD | COARSE | 50mm | 20,000 | 20 | ADH50 | 420-010-20 |
| GQB50M-AD | MEDIUM | 50mm | 20,000 | 20 | ADH50 | 420-010-20 |
| GQB50F-AD | FINE | 50mm | 20,000 | 20 | ADH50 | 420-010-20 |
| GQB75C-AD | COARSE | 75mm | 17,000 | 20 | ADH75 | 420-011-20 |
| GQB75M-AD | MEDIUM | 75mm | 17,000 | 20 | ADH75 | 420-011-20 |
| GQB75F-AD | FINE | 75mm | 17,000 | 20 | ADH75 | 420-011-20 |

## Ordering Information

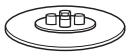

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*(See price list for full list of part codes)*

## Standard Holder

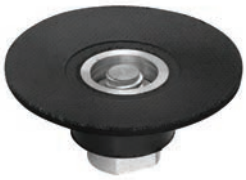




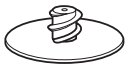
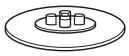



| Diameter Ø | S Type | R Type | AD Type |
|---|---|---|---|
| 20mm | - | - | ADH20 |
| 25mm | GQS025 | GQR025 | ADH25 |
| 38mm | GQS038 | GQR038 | ADH38 |
| 50mm | GQS050/GQS050FRM | GQR050/GQR050FRM | ADH50 |
| 75mm | GQS075 | GQR075 | ADH75 |

## Short Reach Direct Attachment Holder





### ½"- 20 UNF Thread Grinder Attachment

| Diameter Ø | S Type | R Type | AD Type |
|---|---|---|---|
| 50mm | 420-048-20 | 420-050-20 | 420-010-20 |
| 75mm | 420-046-20 | 420-051-20 | 420-011-20 |

### M14 Thread Grinder Attachment

| Diameter Ø | S Type | R Type | AD Type |
|---|---|---|---|
| 75mm | GQSM1420 | GQRM1420 | - |



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# NOTES

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Garryson®

Blending
Surface Preparation & Cleaning
Finishing

# FLAP WHEELS

Aluminium Oxide Flap Wheels | CERAMIQ™ Flap Wheels |
Aluminium Oxide Miniature Flap Wheels





## Aluminium Oxide Flap Wheels

- Flap wheels are ideal for use on a wide range of materials for stock removal, deburring, cleaning, blending and finishing
- Typical applications include cleaning weld surfaces, removing die lines, paint or rust removal and sanding
- Grits 150, 240 and 320 available upon request

| Part No: | Diameter Ø | Depth | Shank Diameter Ø | Max RPM | Pack Qty |
|---|---|---|---|---|---|
| GS3010 40 60 80 100 120 180 | 30mm | 10mm | 3mm | 25,000 | 10 |
| GS3015 40 60 80 100 120 180 | 30mm | 15mm | 3mm | 25,000 | 10 |
| GS3010L 40 60 80 100 120 180 | 30mm | 10mm | 6mm | 25,000 | 10 |
| GS3015L 40 60 80 100 120 180 | 30mm | 15mm | 6mm | 25,000 | 10 |
| GS4010 40 60 80 100 120 180 | 40mm | 10mm | 6mm | 19,000 | 10 |
| GS4015 40 60 80 100 120 180 | 40mm | 15mm | 6mm | 19,000 | 10 |
| GS4020 40 60 80 100 120 180 | 40mm | 20mm | 6mm | 19,000 | 10 |
| GS4025 40 60 80 100 120 180 | 40mm | 25mm | 6mm | 19,000 | 10 |
| GS4030 40 60 80 100 120 180 | 40mm | 30mm | 6mm | 19,000 | 10 |
| GS5010 40 60 80 100 120 180 | 50mm | 10mm | 6mm | 15,000 | 10 |
| GS5015 40 60 80 100 120 180 | 50mm | 15mm | 6mm | 15,000 | 10 |
| GS5020 40 60 80 100 120 180 | 50mm | 20mm | 6mm | 15,000 | 10 |
| GS5025 40 60 80 100 120 180 | 50mm | 25mm | 6mm | 15,000 | 10 |
| GS5030 40 60 80 100 120 180 | 50mm | 30mm | 6mm | 15,000 | 10 |
| GS5040 40 60 80 100 120 180 | 50mm | 40mm | 6mm | 15,000 | 10 |
| GS6010 40 60 80 100 120 180 | 60mm | 10mm | 6mm | 12,600 | 10 |
| GS6015 40 60 80 100 120 180 | 60mm | 15mm | 6mm | 12,600 | 10 |
| GS6020 40 60 80 100 120 180 | 60mm | 20mm | 6mm | 12,600 | 10 |
| GS6025 40 60 80 100 120 180 | 60mm | 25mm | 6mm | 12,600 | 10 |
| GS6030 40 60 80 100 120 180 | 60mm | 30mm | 6mm | 12,600 | 10 |
| GS6040 40 60 80 100 120 180 | 60mm | 40mm | 6mm | 12,600 | 10 |
| GS6050 40 60 80 100 120 180 | 60mm | 50mm | 6mm | 12,600 | 6 |
| GS8015 40 60 80 100 120 180 | 80mm | 15mm | 6mm | 9,500 | 10 |
| GS8020 40 60 80 100 120 180 | 80mm | 20mm | 6mm | 9,500 | 10 |
| GS8025 40 60 80 100 120 180 | 80mm | 25mm | 6mm | 9,500 | 10 |
| GS8030 40 60 80 100 120 180 | 80mm | 30mm | 6mm | 9,500 | 10 |
| GS8040 40 60 80 100 120 180 | 80mm | 40mm | 6mm | 9,500 | 10 |
| GS8050 40 60 80 100 120 180 | 80mm | 50mm | 6mm | 9,500 | 6 |

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*(See price list for full list of part codes)*



## CERAMIQ™ Flap Wheels

- Flap wheels are ideal for use on a wide range of materials for stock removal, deburring, cleaning, blending and finishing
- Typical applications include cleaning weld surfaces, removing die lines, paint or rust removal and sanding
- CERAMIQ™ flap wheels are suitable for aggressive grinding and maximum stock removal

| Part No: | Diameter Ø | Depth | Shank Diameter Ø | Max RPM | Pack Qty |
|---|---|---|---|---|---|
| GSCIQ3015L 60 80 | 30mm | 15mm | 6mm | 25,000 | 10 |
| GSCIQ4020 60 80 | 40mm | 20mm | 6mm | 19,000 | 10 |
| GSCIQ5015 60 80 | 50mm | 15mm | 6mm | 15,000 | 10 |
| GSCIQ5030 60 80 | 50mm | 30mm | 6mm | 15,000 | 10 |
| GSCIQ6030 60 80 | 60mm | 30mm | 6mm | 12,600 | 10 |



## Aluminium Oxide Miniature Flap Wheels

- Miniature flap wheels are excellent for finishing, grinding and polishing small intricate work pieces

| Part No: | Diameter Ø | Depth | Shank Diameter Ø | Max RPM | Pack Qty |
|---|---|---|---|---|---|
| GSM1010 80 120 180 | 10mm | 10mm | 3mm | 40,000 | 10 |
| GSM1515 80 120 180 | 15mm | 15mm | 3mm | 40,000 | 10 |
| GSM2010 80 120 180 | 20mm | 10mm | 6mm | 30,000 | 10 |
| GSM2015 80 120 180 | 20mm | 15mm | 6mm | 30,000 | 10 |
| GSM2020 80 120 180 | 20mm | 20mm | 6mm | 30,000 | 10 |
| GSM2505 80 120 180 | 25mm | 5mm | 6mm | 30,000 | 10 |
| GSM2510 80 120 180 | 25mm | 10mm | 6mm | 30,000 | 10 |
| GSM2515 80 120 180 | 25mm | 15mm | 6mm | 30,000 | 10 |
| GSM2520 80 120 180 | 25mm | 20mm | 6mm | 30,000 | 10 |
| GSM2525 80 120 180 | 25mm | 25mm | 6mm | 30,000 | 10 |
| GSM3005L 80 120 180 | 30mm | 5mm | 6mm | 25,000 | 10 |
| GSM3005 80 120 180 | 30mm | 5mm | 3mm | 25,000 | 10 |

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*(See price list for full list of part codes)*

# UNITISED WHEELS

Non-Woven Unitised Wheels | Mandrel |
Non-Woven Quickchange Unitised Wheels







## Non-Woven Unitised Wheels

- Ideal for a wide range of deburring, polishing and finishing applications
- Ideal for use on harder materials e.g. Titanium and Stainless Steel

| Part No: | Diameter Ø | Depth | Bore Diameter Ø | Series | Density | Grain | Max RPM | Pack QTY |
|---|---|---|---|---|---|---|---|---|
| 082200 MEDIUM | 50mm | 3mm | 6.35mm | 8AM | Hard | A/O | 22,000 | 10 |
| 082201 MEDIUM | 50mm | 3mm | 6.35mm | 9AM | Extra Hard | A/O | 18,000 | 10 |
| 082202 FINE | 50mm | 6mm | 6.35mm | 6AF | Medium | A/O | 22,000 | 10 |
| 082204 FINE | 50mm | 6mm | 6.35mm | 2SF | Soft | SC | 18,000 | 10 |
| 082205 MEDIUM | 50mm | 6mm | 6.35mm | 2AM | Soft | A/O | 18,000 | 10 |
| 082207 FINE | 50mm | 12mm | 6.35mm | 4SF | Medium | SC | 18,000 | 10 |
| 082208 FINE | 50mm | 12mm | 6.35mm | 2SF | Soft | SC | 18,000 | 10 |
| 082209 MEDIUM | 50mm | 12mm | 6.35mm | 8AM | Hard | A/O | 22,000 | 10 |

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# UNITISED WHEELS - NON-WOVEN UNITISED WHEELS

COARSE | MEDIUM | FINE





## Non-Woven Unitised Wheels

- Ideal for a wide range of deburring, polishing and finishing applications
- Ideal for use on harder materials e.g. Titanium and Stainless Steel

| Part No: | Diameter Ø | Depth | Bore Diameter Ø | Series | Density | Grain | Max RPM | Pack QTY |
|---|---|---|---|---|---|---|---|---|
| 082300 MEDIUM | 75mm | 3mm | 6.35mm | 8AM | Hard | A/O | 18,000 | 10 |
| 082301 COARSE | 75mm | 6mm | 6.35mm | 8AC | Hard | A/O | 18,000 | 10 |
| 082302 FINE | 75mm | 6mm | 6.35mm | 6AF | Medium | A/O | 18,000 | 10 |
| 082303 FINE | 75mm | 6mm | 6.35mm | 4SF | Medium | SC | 12,000 | 10 |
| 082305 MEDIUM | 75mm | 6mm | 6.35mm | 8AM | Hard | A/O | 18,000 | 10 |
| 082306 MEDIUM | 75mm | 6mm | 6.35mm | 2AM | Soft | A/O | 12,000 | 10 |
| 082307 FINE | 75mm | 12mm | 6.35mm | 4SF | Medium | SC | 12,000 | 10 |

# UNITISED WHEELS - MANDREL





## Mandrel

- Reusable Spindle Mounted Mandrel

| Part No: | Shank Diameter Ø | Bore Diameter Ø | Pack QTY |
|---|---|---|---|
| GMXM6 | 6mm | 6mm | 1 |

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## Ordering Information

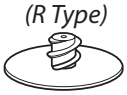
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*(See price list for full list of part codes)*



## Non-Woven Quickchange Unitised Wheels

- Ideal for a wide range of deburring, polishing and finishing applications
- Ideal for use on harder materials e.g. Titanium and Stainless Steel
- Quickchange R Type locking system for convenient and fast changeover of discs
- To be used with standard quickchange holder GQR050 or GQR075



















| Part No: | Diameter Ø | Depth | Series | Density | Grain | Max RPM | Pack QTY |
|---|---|---|---|---|---|---|---|
| 082900 FINE | 50mm | 6mm | 2SF | Soft | SC | 18,000 | 10 |
| 082901 MEDIUM | 50mm | 6mm | 6AM | Medium | A/O | 18,000 | 10 |
| 082902 FINE | 75mm | 6mm | 2SF | Soft | SC | 12,000 | 10 |
| 082903 MEDIUM | 75mm | 6mm | 6AM | Medium | A/O | 12,000 | 10 |
| 082904 MEDIUM | 75mm | 3mm | 8AM | Hard | A/O | 12,000 | 10 |

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# SPIRABANDS

Aluminium Oxide Spirabands - Cylindrical | Aluminium Oxide Spirabands - Conical | Zirconium Spirabands - Cylindrical | Zirconium Spirabands - Conical | Spiraband Holders



50 80 150 = *Grit Size*





## Aluminium Oxide Spirabands - Cylindrical

- Ideal for removing surface defects, machining marks, heavy oxidation, weld splatter and cleaning on all metals
- Offers durability for edge work
- Effective on flat and contoured surfaces




| Part No: | Diameter Ø | Depth | Grain | Shape | Holder | Max RPM | Pack QTY |
|---|---|---|---|---|---|---|---|
| GBA1010 50 80 150 | 10mm | 10mm | A/O | Cylindrical | GBH1010 | 36,000 | 50 |
| GBA1020 50 80 150 | 10mm | 20mm | A/O | Cylindrical | GBH1020 | 36,000 | 50 |
| GBA1310 50 80 150 | 13mm | 10mm | A/O | Cylindrical | GBH1310 | 36,000 | 50 |
| GBA1325 50 80 150 | 13mm | 25mm | A/O | Cylindrical | GBH1325 | 36,000 | 50 |
| GBA1510 50 80 150 | 15mm | 10mm | A/O | Cylindrical | GBH1510 | 36,000 | 50 |
| GBA1530 50 80 150 | 15mm | 30mm | A/O | Cylindrical | GBH1530 | 36,000 | 50 |
| GBA1925 50 80 150 | 19mm | 25mm | A/O | Cylindrical | GBH1925 | 30,000 | 50 |
| GBA2220 50 80 150 | 22mm | 20mm | A/O | Cylindrical | GBH2220 | 26,000 | 50 |
| GBA2525 50 80 150 | 25mm | 25mm | A/O | Cylindrical | GBH2525 | 24,000 | 50 |
| GBA3020 50 80 150 | 30mm | 20mm | A/O | Cylindrical | GBH3020 | 19,100 | 50 |
| GBA3030 50 80 150 | 30mm | 30mm | A/O | Cylindrical | GBH3030 | 19,100 | 50 |
| GBA3825 50 80 150 | 38mm | 25mm | A/O | Cylindrical | GBH3825 | 15,100 | 50 |
| GBA4530 50 80 150 | 45mm | 30mm | A/O | Cylindrical | GBH4530 | 12,700 | 50 |
| GBA5125 50 80 150 | 51mm | 25mm | A/O | Cylindrical | GBH5125 | 11,200 | 50 |
| GBA6030 50 80 150 | 60mm | 30mm | A/O | Cylindrical | GBH6030 | 9,500 | 50 |
| GBA7530 50 80 150 | 75mm | 30mm | A/O | Cylindrical | GBH7530 | 7,600 | 50 |
| GBA10040 50 80 150 | 100mm | 40mm | A/O | Cylindrical | GBH10040 | 5,700 | 50 |

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## Aluminium Oxide Spirabands - Conical

- Ideal for removing surface defects, machining marks, heavy oxidation, weld splatter and cleaning on all metals
- Offers durability for edge work
- Effective on flat and contoured surfaces

| Part No: | Diameter Ø | Depth | Grain | Shape | Holder | Max RPM | Pack QTY |
|---|---|---|---|---|---|---|---|
| GBA292230 (50 80 150) | 29/22mm | 30mm | A/O | Conical | GBH292230 | 19,100 | 50 |
| GBA362260 (50 80 150) | 36/22mm | 60mm | A/O | Conical | GBH362260 | 11,000 | 50 |



## Zirconium Spirabands - Cylindrical

- Ideal for removing surface defects, machining marks, heavy oxidation, weld splatter and cleaning all metals
- Offers durability for edge work
- Effective on flat and contoured surfaces

| Part No: | Diameter Ø | Depth | Grain | Shape | Holder | Max RPM | Pack QTY |
|---|---|---|---|---|---|---|---|
| GBZ1010 50 80 | 10mm | 10mm | Zirc | Cylindrical | GBH1010 | 36,000 | 50 |
| GBZ1020 50 80 | 10mm | 20mm | Zirc | Cylindrical | GBH1020 | 36,000 | 50 |
| GBZ1310 50 80 | 13mm | 10mm | Zirc | Cylindrical | GBH1310 | 36,000 | 50 |
| GBZ1325 50 80 | 13mm | 25mm | Zirc | Cylindrical | GBH1325 | 36,000 | 50 |
| GBZ1510 50 80 | 15mm | 10mm | Zirc | Cylindrical | GBH1510 | 36,000 | 50 |
| GBZ1530 50 80 | 15mm | 30mm | Zirc | Cylindrical | GBH1530 | 36,000 | 50 |
| GBZ1925 50 80 | 19mm | 25mm | Zirc | Cylindrical | GBH1925 | 30,000 | 50 |
| GBZ2220 50 80 | 22mm | 20mm | Zirc | Cylindrical | GBH2220 | 26,000 | 50 |
| GBZ2525 50 80 | 25mm | 25mm | Zirc | Cylindrical | GBH2525 | 24,000 | 50 |
| GBZ3020 50 80 | 30mm | 20mm | Zirc | Cylindrical | GBH3020 | 19,100 | 50 |
| GBZ3030 50 80 | 30mm | 30mm | Zirc | Cylindrical | GBH3030 | 19,100 | 50 |
| GBZ3825 50 80 | 38mm | 25mm | Zirc | Cylindrical | GBH3825 | 15,100 | 50 |
| GBZ4530 50 80 | 45mm | 30mm | Zirc | Cylindrical | GBH4530 | 12,700 | 50 |
| GBZ5125 50 80 | 51mm | 25mm | Zirc | Cylindrical | GBH5125 | 11,200 | 50 |
| GBZ6030 50 80 | 60mm | 30mm | Zirc | Cylindrical | GBH6030 | 9,500 | 50 |
| GBZ7530 50 80 | 75mm | 30mm | Zirc | Cylindrical | GBH7530 | 7,600 | 50 |
| GBZ10040 50 80 | 100mm | 40mm | Zirc | Cylindrical | GBH10040 | 5,700 | 50 |

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*(See price list for full list of part codes)*

50 80 = *Grit Size*





## Zirconium Spirabands - Conical

- Ideal for removing surface defects, machining marks, heavy oxidation, weld splatter and cleaning all metals
- Offers durability for edge work
- Effective on flat and contoured surfaces

| Part No: | Diameter Ø | Depth | Grain | Shape | Holder | Max RPM | Pack QTY |
|---|---|---|---|---|---|---|---|
| GBZ292230 50 80 | 29/22mm | 30mm | Zirc | Conical | GBH292230 | 19,100 | 50 |
| GBZ362260 50 80 | 36/22mm | 60mm | Zirc | Conical | GBH362260 | 11,000 | 50 |

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*(See price list for full list of part codes)*



Conical



Cylindrical

## Spiraband Holders

- Spindle mounted reusable slotted rubber drums that expand under centrifugal speeds to provide grip

| Part No: | Diameter Ø | Depth | Spindle | Shape | Max RPM | Pack QTY |
|---|---|---|---|---|---|---|
| GBH1010 | 10mm | 10mm | 6mm | Cylindrical | 36,000 | 1 |
| GBH1020 | 10mm | 20mm | 6mm | Cylindrical | 36,000 | 1 |
| GBH1310 | 13mm | 10mm | 6mm | Cylindrical | 36,000 | 1 |
| GBH1325 | 13mm | 25mm | 6mm | Cylindrical | 36,000 | 1 |
| GBH1510 | 15mm | 10mm | 6mm | Cylindrical | 36,000 | 1 |
| GBH1530 | 15mm | 30mm | 6mm | Cylindrical | 36,000 | 1 |
| GBH1925 | 19mm | 25mm | 6mm | Cylindrical | 30,000 | 1 |
| GBH2220 | 22mm | 20mm | 6mm | Cylindrical | 26,000 | 1 |
| GBH2525 | 25mm | 25mm | 6mm | Cylindrical | 24,000 | 1 |
| GBH3020 | 30mm | 20mm | 6mm | Cylindrical | 19,100 | 1 |
| GBH3030 | 30mm | 30mm | 6mm | Cylindrical | 19,100 | 1 |
| GBH3825 | 38mm | 25mm | 6mm | Cylindrical | 15,100 | 1 |
| GBH4530 | 45mm | 30mm | 6mm | Cylindrical | 12,700 | 1 |
| GBH5125 | 51mm | 25mm | 6mm | Cylindrical | 11,200 | 1 |
| GBH6030 | 60mm | 30mm | 6mm | Cylindrical | 9,500 | 1 |
| GBH7530 | 75mm | 30mm | 8mm | Cylindrical | 7,600 | 1 |
| GBH10040 | 100mm | 40mm | 8mm | Cylindrical | 5,700 | 1 |
| GBH292230 | 29/22mm | 30mm | 6mm | Conical | 19,100 | 1 |
| GBH362260 | 36/22mm | 60mm | 6mm | Conical | 11,000 | 1 |

## Ordering Information

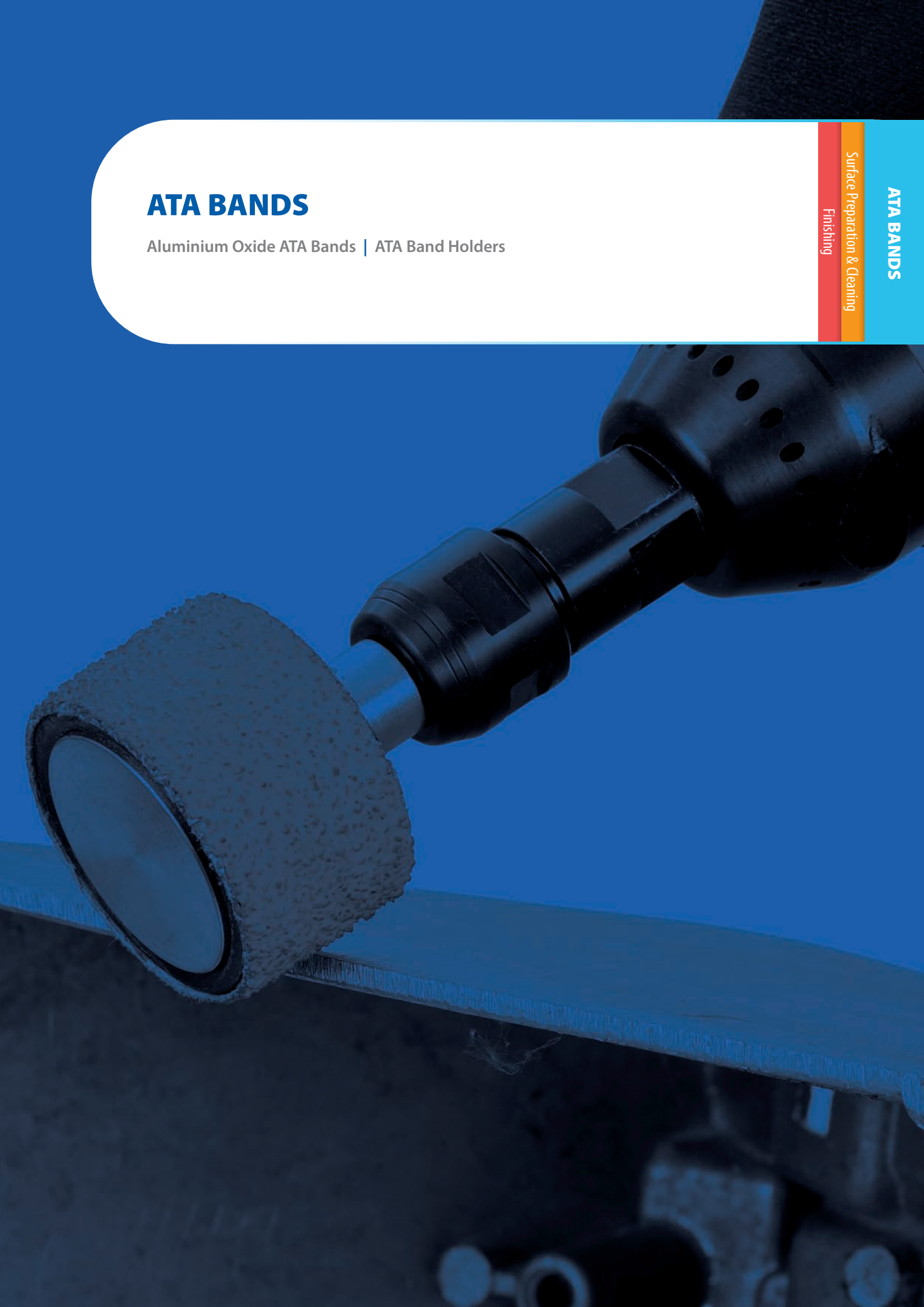
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*(See price list for full list of part codes)*

# ATA BANDS

Aluminium Oxide ATA Bands | ATA Band Holders





# ATA BANDS - ALUMINIUM OXIDE ATA BANDS

36 50 80 120 150 = Grit Size

3D





## Aluminium Oxide ATA Bands

- Ideal for use on Aluminium and soft metals
- Used for weld removal and deburring

| Part No: | Diameter Ø | Depth | Shape | Holder | Max RPM | Pack QTY |
|---|---|---|---|---|---|---|
| AB1512 50 80 120 150 | 15mm | 12mm | Cylindrical | AH1512 | 25,000 | 100 |
| AB1525 50 80 120 150 | 15mm | 25mm | Cylindrical | AH1525 | 25,000 | 100 |
| AB2025 50 80 120 150 | 20mm | 25mm | Cylindrical | AH2025 | 25,000 | 100 |
| AB2525 36 50 80 120 150 | 25mm | 25mm | Cylindrical | AH2525 | 18,000 | 100 |
| AB2538 36 50 80 120 150 | 25mm | 38mm | Cylindrical | AH2538 | 18,000 | 100 |
| AB3030 36 50 80 120 150 | 30mm | 30mm | Cylindrical | AH3030 | 16,000 | 100 |
| AB3825 36 50 80 120 150 | 38mm | 25mm | Cylindrical | AH3825 | 12,000 | 100 |
| AB5025 36 50 80 120 150 | 50mm | 25mm | Cylindrical | AH5025 | 10,000 | 100 |

# ATA BANDS - ATA BAND HOLDERS





## ATA Band Holders

- Reusable spindle mounted holders with mechanical expansion to provide grip

| Part No: | Diameter Ø | Depth | Shape | Pack QTY |
|---|---|---|---|---|
| AH1512 | 15mm | 12mm | Cylindrical | 1 |
| AH1525 | 15mm | 25mm | Cylindrical | 1 |
| AH2025 | 20mm | 25mm | Cylindrical | 1 |
| AH2525 | 25mm | 25mm | Cylindrical | 1 |
| AH2538 | 25mm | 38mm | Cylindrical | 1 |
| AH3030 | 30mm | 30mm | Cylindrical | 1 |
| AH3825 | 38mm | 25mm | Cylindrical | 1 |
| AH5025 | 50mm | 25mm | Cylindrical | 1 |

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*(See price list for full list of part codes)*

# MOUNTED POINTS

Aluminium Oxide Mounted Points | Mounted Points Shape Reference







## Aluminium Oxide Mounted Points

- Versatile, for both small job shop applications and high volume fast cutting, grinding and finishing applications
- Vitrified mounted points allow a cool cut, with less burn and higher metal removal rates
- Various shapes and sizes to suit a wide range of applications

| Part No: | Shape | Colour | Dia. Ø | Length | Spindle | Max RPM | Abrasive | Hardness | Structure | Bonding | Pack QTY |
|---|---|---|---|---|---|---|---|---|---|---|---|
| GHA01006PKM 36 | A1 | Pink | 19mm | 63mm | 6mm | 19,800 | 11A | P | 5 | V | 10 |
| GHA02006PKM 36 | A2 | Pink | 25mm | 32mm | 6mm | 38,000 | 11A | P | 5 | V | 10 |
| GHA03S06PKM 46 | A3S | Pink | 16mm | 45mm | 6mm | 17,000 | 11A | Q | 5 | V | 10 |
| GHA03006PKM 36 | A3 | Pink | 25mm | 70mm | 6mm | 16,100 | 11A | P | 5 | V | 10 |
| GHA04006PKM 36 | A4 | Pink | 32mm | 32mm | 6mm | 29,840 | 11A | P | 5 | V | 10 |
| GHA05006PKM 36 | A5 | Pink | 19mm | 28mm | 6mm | 45,000 | 11A | P | 5 | V | 10 |
| GHA11006PKM 36 | A11 | Pink | 22mm | 50mm | 6mm | 19,860 | 11A | P | 5 | V | 10 |
| GHA12006PKM 36 | A12 | Pink | 18mm | 32mm | 6mm | 48,000 | 11A | P | 5 | V | 10 |
| GHA13006PKM 100 | A13 | Pink | 28mm | 28mm | 6mm | 33,950 | 11A | P | 5 | V | 10 |
| GHA14006PKM 36 | A14 | Pink | 18mm | 22mm | 6mm | 53,050 | 11A | P | 5 | V | 10 |
| GHA15006PKM 36 | A15 | Pink | 6mm | 27mm | 6mm | 72,750 | 11A | P | 5 | V | 10 |
| GHA21006PKM 36 | A21 | Pink | 25mm | 25mm | 6mm | 34,500 | 11A | P | 5 | V | 10 |
| GHA23006PKM 36 | A23 | Pink | 19mm | 25mm | 6mm | 39,370 | 11A | P | 5 | V | 10 |
| GHA24006PKM 100 | A24 | Pink | 6mm | 19mm | 6mm | 76,500 | 11A | P | 5 | V | 10 |
| GHA25006PKM 36 | A25 | Pink | 25mm | 25mm | 6mm | 35,620 | 11A | P | 5 | V | 10 |
| GHA26006PKM 100 | A26 | Pink | 16mm | 16mm | 6mm | 59,680 | 11A | P | 5 | V | 10 |
| GHA31006PKM 36 | A31 | Pink | 35mm | 25mm | 6mm | 27,260 | 11A | P | 5 | V | 10 |
| GHA32006PKM 36 | A32 | Pink | 25mm | 20mm | 6mm | 38,200 | 11A | P | 5 | V | 10 |
| GHA33006PKM 36 | A33 | Pink | 25mm | 13mm | 6mm | 38,000 | 11A | P | 5 | V | 10 |
| GHA34006PKM 100 | A34 | Pink | 38mm | 10mm | 6mm | 25,130 | 11A | P | 5 | V | 10 |
| GHA35006PKM 36 | A35 | Pink | 25mm | 10mm | 6mm | 38,200 | 11A | P | 5 | V | 10 |
| GHA36006PKM 36 | A36 | Pink | 41mm | 10mm | 6mm | 23,520 | 11A | P | 5 | V | 10 |
| GHA37006PKM 36 | A37 | Pink | 32mm | 6mm | 6mm | 29,840 | 11A | P | 5 | V | 10 |
| GHA38006PKM 36 | A38 | Pink | 25mm | 25mm | 6mm | 34,500 | 11A | P | 5 | V | 10 |
| GHA39006PKM 36 | A39 | Pink | 19mm | 19mm | 6mm | 47,250 | 11A | P | 5 | V | 10 |
| GHB04103PKM 100 | B41 | Pink | 16mm | 16mm | 3mm | 33,750 | 11A | P | 5 | V | 10 |
| GHB04203PKM 100 | B42 | Pink | 13mm | 19mm | 3mm | 33,750 | 11A | Q | 5 | V | 10 |
| GHB04403PKM 100 | B44 | Pink | 6mm | 10mm | 3mm | 68,400 | 11A | P | 5 | V | 10 |
| GHB04603PKM 100 | B46 | Pink | 3mm | 8mm | 3mm | 105,000 | 11A | Q | 5 | V | 10 |
| GHB05203PKM 100 | B52 | Pink | 10mm | 19mm | 3mm | 45,370 | 11A | P | 5 | V | 10 |

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## Aluminium Oxide Mounted Points

- Versatile, for both small job shop applications and high volume fast cutting, grinding and finishing applications
- Vitrified mounted points allow a cool cut, with less burn and higher metal removal rates
- Various shapes and sizes to suit a wide range of applications

| Part No: | Shape | Colour | Dia. Ø | Length | Spindle | Max RPM | Abrasive | Hardness | Structure | Bonding | Pack QTY |
|---|---|---|---|---|---|---|---|---|---|---|---|
| GHB05303PKM 100 | B53 | Pink | 6mm | 16mm | 3mm | 60,000 | 11A | P | 5 | V | 10 |
| GHB06203PKM 100 | B62 | Pink | 13mm | 10mm | 3mm | 41,020 | 11A | P | 5 | V | 10 |
| GHB07103PKM 100 | B71 | Pink | 16mm | 3mm | 3mm | 59,680 | 11A | Q | 5 | V | 10 |
| GHB08103PKM 100 | B81 | Pink | 19mm | 5mm | 3mm | 47,750 | 11A | P | 5 | V | 10 |
| GHB09103PKM 100 | B91 | Pink | 13mm | 16mm | 3mm | 34,500 | 11A | P | 5 | V | 10 |
| GHB09203PKM 100 | B92 | Pink | 6mm | 6mm | 3mm | 81,370 | 11A | P | 5 | V | 10 |
| GHB09703PKM 100 | B97 | Pink | 3mm | 10mm | 3mm | 105,000 | 11A | P | 5 | V | 10 |
| GHB09803PKM 100 | B98 | Pink | 3mm | 6mm | 3mm | 105,000 | 11A | P | 5 | V | 10 |
| GHB10103PKM 100 | B101 | Pink | 16mm | 18mm | 3mm | 33,750 | 11A | P | 5 | V | 10 |
| GHB10303PKM 100 | B103 | Pink | 16mm | 5mm | 3mm | 59,680 | 11A | P | 5 | V | 10 |
| GHB10403PKM 100 | B104 | Pink | 8mm | 10mm | 3mm | 68,400 | 11A | P | 5 | V | 10 |
| GHB12103PKM 100 | B121 | Pink | 13mm | 13mm | 3mm | 45,370 | 11A | P | 5 | V | 10 |
| GHB12203PKM 100 | B122 | Pink | 10mm | 10mm | 3mm | 61,650 | 11A | P | 5 | V | 10 |
| GHB12303PKM 100 | B123 | Pink | 5mm | 5mm | 3mm | 104,250 | 11A | P | 5 | V | 10 |
| GHB13103PKM 100 | B131 | Pink | 13mm | 13mm | 3mm | 34,500 | 11A | P | 5 | V | 10 |
| GHB13203PKM 100 | B132 | Pink | 10mm | 13mm | 3mm | 45,370 | 11A | Q | 5 | V | 10 |
| GHB13303PKM 100 | B133 | Pink | 10mm | 10mm | 3mm | 54,000 | 11A | P | 5 | V | 10 |
| GHB13503PKM 100 | B135 | Pink | 6mm | 13mm | 3mm | 60,000 | 11A | P | 5 | V | 10 |
| GHW14403PKM 100 | W144 | Pink | 3mm | 6mm | 3mm | 105,000 | 11A | P | 5 | V | 10 |
| GHW14503PKM 100 | W145 | Pink | 3mm | 10mm | 3mm | 105,000 | 11A | P | 5 | V | 10 |
| GHW14603PKM 100 | W146 | Pink | 3mm | 13mm | 3mm | 105,000 | 11A | P | 5 | V | 10 |
| GHW15203PKM 100 | W152 | Pink | 5mm | 6mm | 3mm | 105,000 | 11A | P | 5 | V | 10 |
| GHW15303PKM 100 | W153 | Pink | 5mm | 10mm | 3mm | 80,850 | 11A | P | 5 | V | 10 |
| GHW15403PKM 100 | W154 | Pink | 5mm | 13mm | 3mm | 70,000 | 11A | P | 5 | V | 10 |
| GHW16003PKM 100 | W160 | Pink | 6mm | 6mm | 3mm | 81,370 | 11A | P | 5 | V | 10 |
| GHW16203PKM 100 | W162 | Pink | 6mm | 10mm | 3mm | 61,000 | 11A | P | 5 | V | 10 |
| GHW16303PKM 100 | W163 | Pink | 6mm | 13mm | 3mm | 60,000 | 11A | P | 5 | V | 10 |
| GHW16403PKM 100 | W164 | Pink | 6mm | 19mm | 3mm | 45,900 | 11A | P | 5 | V | 10 |
| GHW17003PKM 100 | W170 | Pink | 8mm | 13mm | 3mm | 55,000 | 11A | P | 5 | V | 10 |
| GHW17503PKM 100 | W175 | Pink | 10mm | 10mm | 3mm | 54,000 | 11A | P | 5 | V | 10 |

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*(See price list for full list of part codes)*



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- Vitrified mounted points allow a cool cut, with less burn and higher metal removal rates
- Various shapes and sizes to suit a wide range of applications

| Part No: | Shape | Colour | Dia. Ø | Length | Spindle | Max RPM | Abrasive | Hardness | Structure | Bonding | Pack QTY |
|---|---|---|---|---|---|---|---|---|---|---|---|
| GHW17603PKM 100 | W176 | Pink | 10mm | 13mm | 3mm | 45,370 | 11A | P | 5 | V | 10 |
| GHW17706PKM 100 | W177 | Pink | 10mm | 19mm | 6mm | 66,000 | 11A | P | 5 | V | 10 |
| GHW17806PKM 100 | W178 | Pink | 10mm | 25mm | 6mm | 55,200 | 11A | P | 5 | V | 10 |
| GHW17906PKM 100 | W179 | Pink | 10mm | 32mm | 6mm | 45,000 | 11A | P | 5 | V | 10 |
| GHW18206PKM 100 | W182 | Pink | 13mm | 3mm | 6mm | 73,460 | 11A | P | 5 | V | 10 |
| GHW18506PKM 100 | W185 | Pink | 13mm | 13mm | 6mm | 61,500 | 11A | P | 5 | V | 10 |
| GHW18606PKM 100 | W186 | Pink | 13mm | 19mm | 6mm | 51,000 | 11A | Q | 5 | V | 10 |
| GHW18706PKM 100 | W187 | Pink | 13mm | 25mm | 6mm | 40,000 | 11A | P | 5 | V | 10 |
| GHW18806PKM 36 | W188 | Pink | 13mm | 38mm | 6mm | 30,370 | 11A | R | 5 | V | 10 |
| GHW18906PKM 46 | W189 | Pink | 13mm | 50mm | 6mm | 24,000 | 11A | Q | 5 | V | 10 |
| GHW19606PKM 36 | W196 | Pink | 16mm | 25mm | 6mm | 35,250 | 11A | P | 5 | V | 10 |
| GHW19706PKM 36 | W197 | Pink | 16mm | 50mm | 6mm | 21,000 | 11A | P | 5 | V | 10 |
| GHW20006PKM 100 | W200 | Pink | 19mm | 3mm | 6mm | 47,750 | 11A | P | 5 | V | 10 |
| GHW20106PKM 100 | W201 | Pink | 19mm | 6mm | 6mm | 47,750 | 11A | P | 5 | V | 10 |
| GHW20306PKM 100 | W203 | Pink | 19mm | 13mm | 6mm | 47,750 | 11A | P | 5 | V | 10 |
| GHW20406PKM 100 | W204 | Pink | 19mm | 19mm | 6mm | 42,750 | 11A | P | 5 | V | 10 |
| GHW20506PKM 36 | W205 | Pink | 19mm | 25mm | 6mm | 34,500 | 11A | P | 5 | V | 10 |
| GHW20706PKM 60 | W207 | Pink | 19mm | 38mm | 6mm | 24,000 | 11A | P | 5 | V | 10 |
| GHW20806PKM 36 | W208 | Pink | 19mm | 51mm | 6mm | 18,750 | 11A | P | 5 | V | 10 |
| GHW21506PKM 60 | W215 | Pink | 25mm | 3mm | 6mm | 38,200 | 11A | P | 5 | V | 10 |
| GHW21606PKM 60 | W216 | Pink | 25mm | 6mm | 6mm | 38,200 | 11A | P | 5 | V | 10 |
| GHW21806PKM 36 | W218 | Pink | 25mm | 13mm | 6mm | 38,200 | 11A | P | 5 | V | 10 |
| GHW22006PKM 100 | W220 | Pink | 25mm | 25mm | 6mm | 25,500 | 11A | P | 5 | V | 10 |
| GHW22206PKM 36 | W222 | Pink | 25mm | 50mm | 6mm | 15,900 | 11A | P | 5 | V | 10 |
| GHW22606PKM 36 | W226 | Pink | 32mm | 10mm | 6mm | 29,840 | 11A | P | 5 | V | 10 |
| GHW22706PKM 36 | W227 | Pink | 32mm | 13mm | 6mm | 29,840 | 11A | P | 5 | V | 10 |
| GHW22806PKM 36 | W228 | Pink | 32mm | 19mm | 6mm | 29,840 | 11A | P | 5 | V | 10 |
| GHW23006PKM 36 | W230 | Pink | 32mm | 32mm | 6mm | 20,400 | 11A | P | 5 | V | 10 |
| GHW23206PKM 36 | W232 | Pink | 32mm | 50mm | 6mm | 14,250 | 11A | P | 5 | V | 10 |
| GHW23606PKM 36 | W236 | Pink | 38mm | 13mm | 6mm | 25,130 | 11A | P | 5 | V | 10 |
| GHW24206PKM 100 | W242 | Pink | 50mm | 25mm | 6mm | 19,100 | 11A | P | 5 | V | 10 |

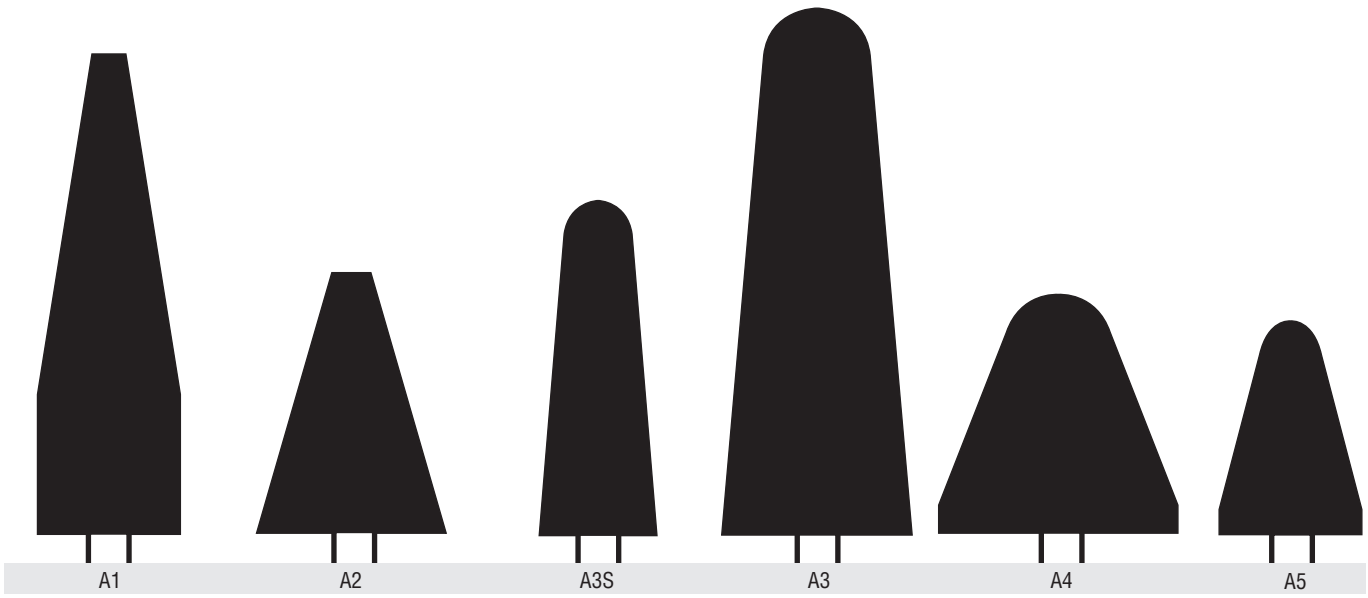
## Ordering Information

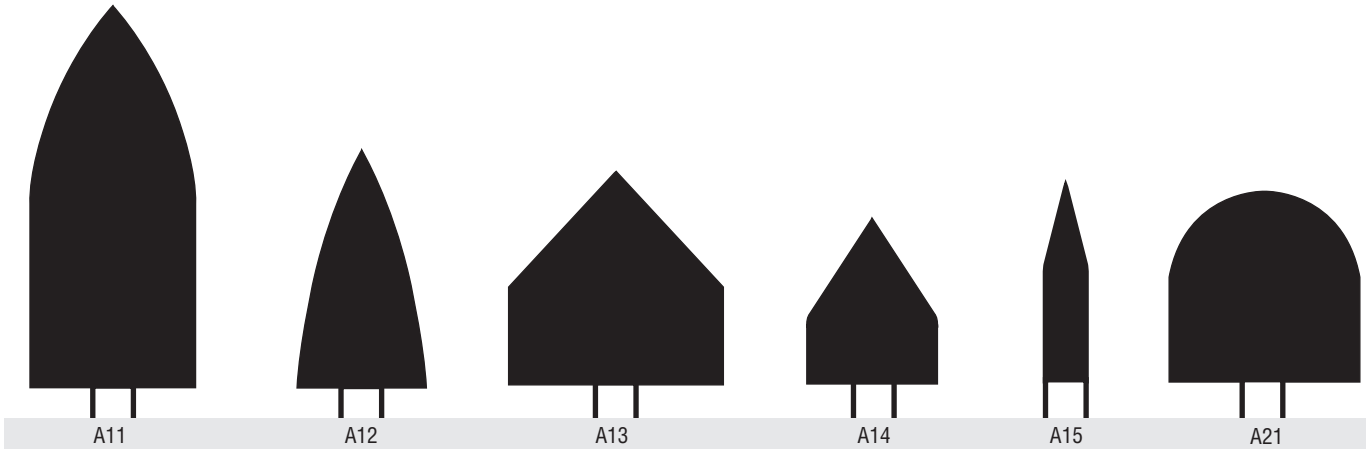

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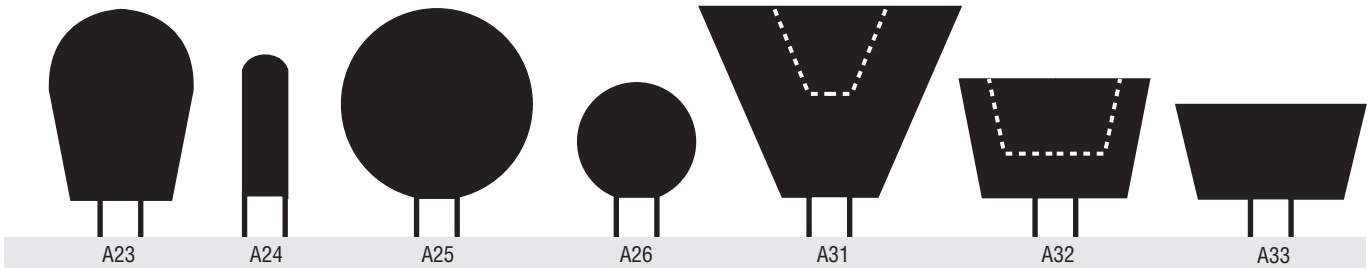

*(See price list for full list of part codes)*

## Shape A

Illustrations show actual size



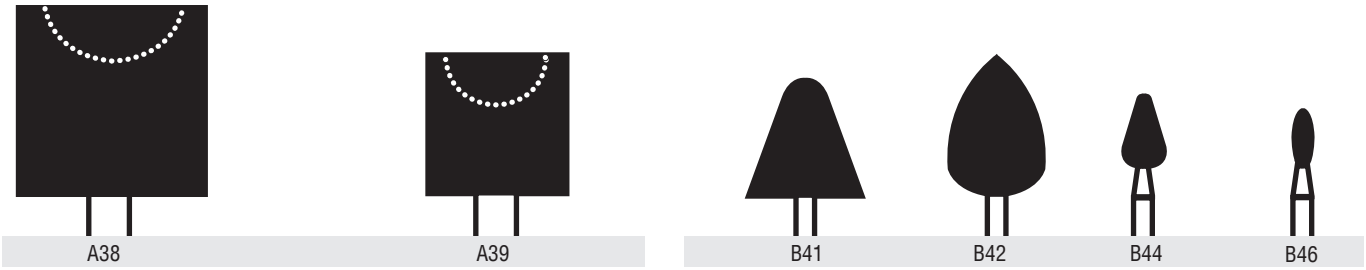



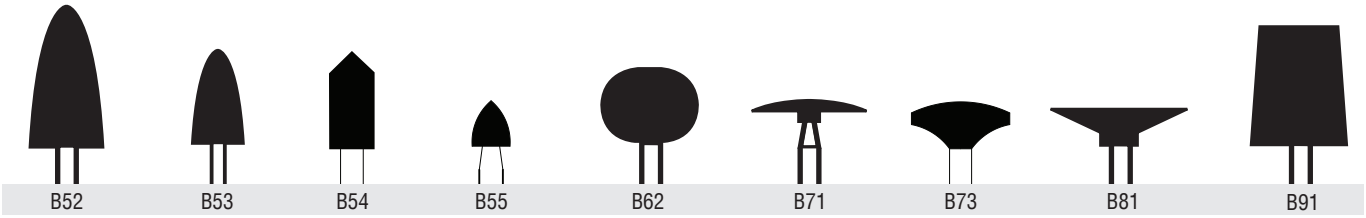



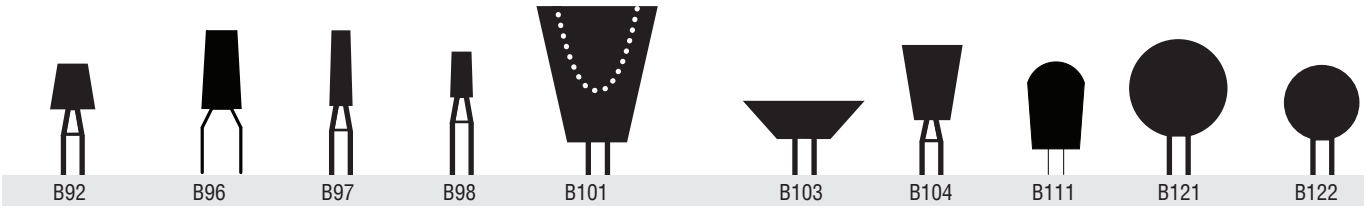
## Shape A & B

Illustrations show actual size



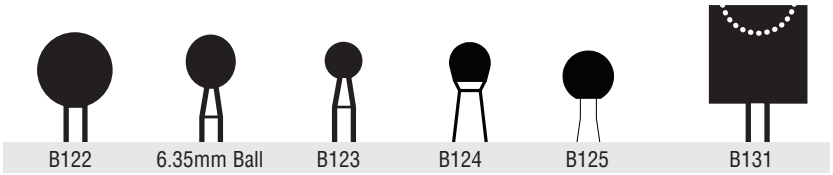

**Ordering Information**

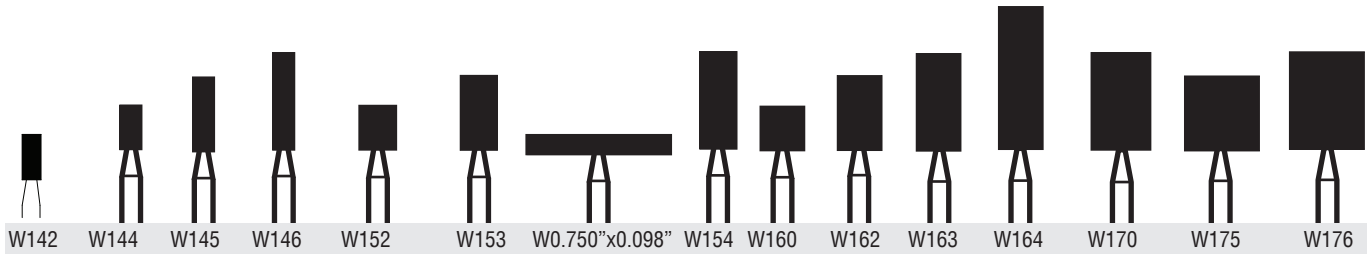
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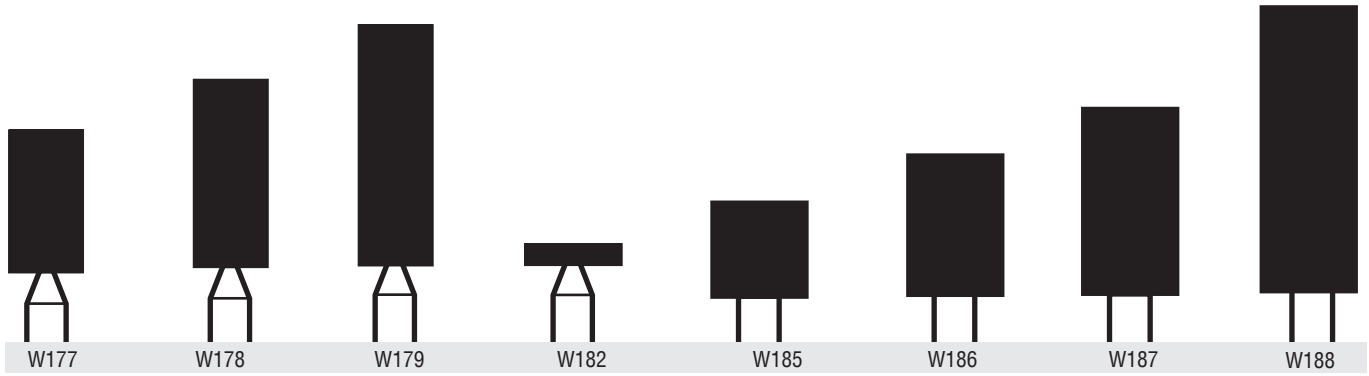
*(See price list for full list of part codes)*

## Shape B & W

Illustrations show actual size



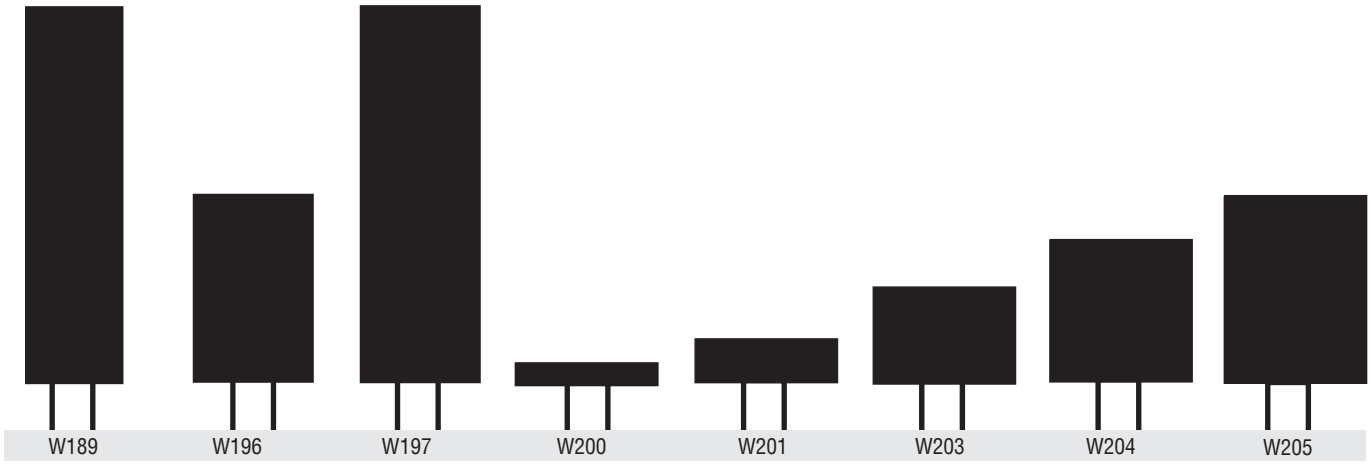


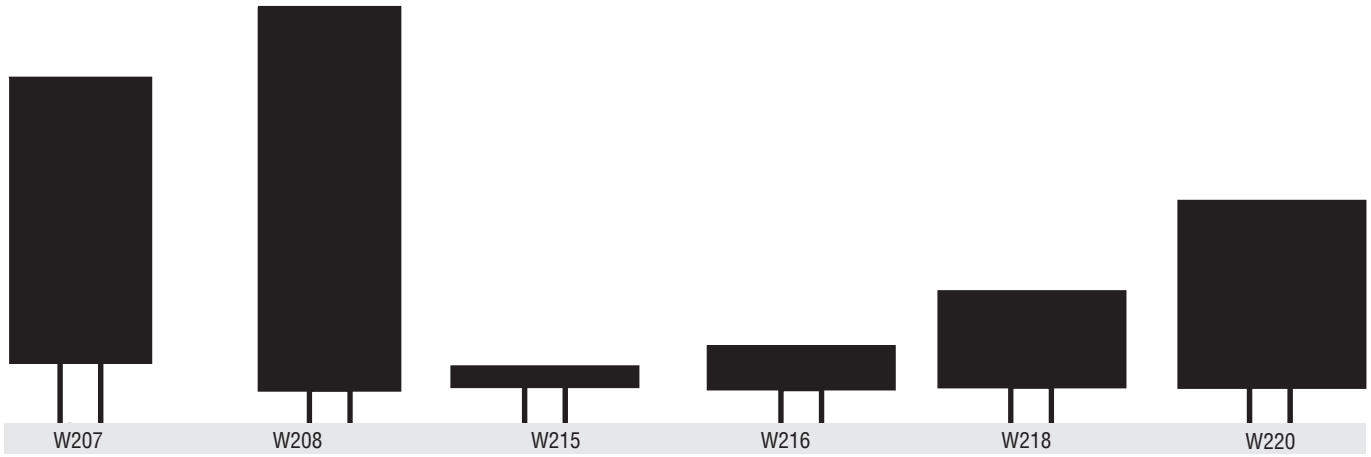

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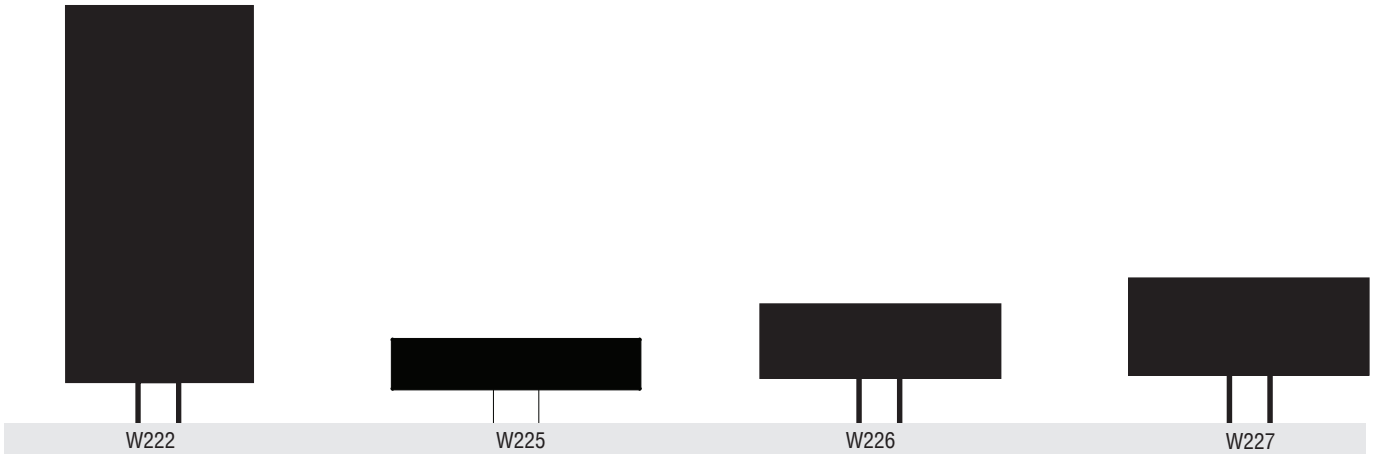
*(See price list for full list of part codes)*

## Shape W

Illustrations show actual size



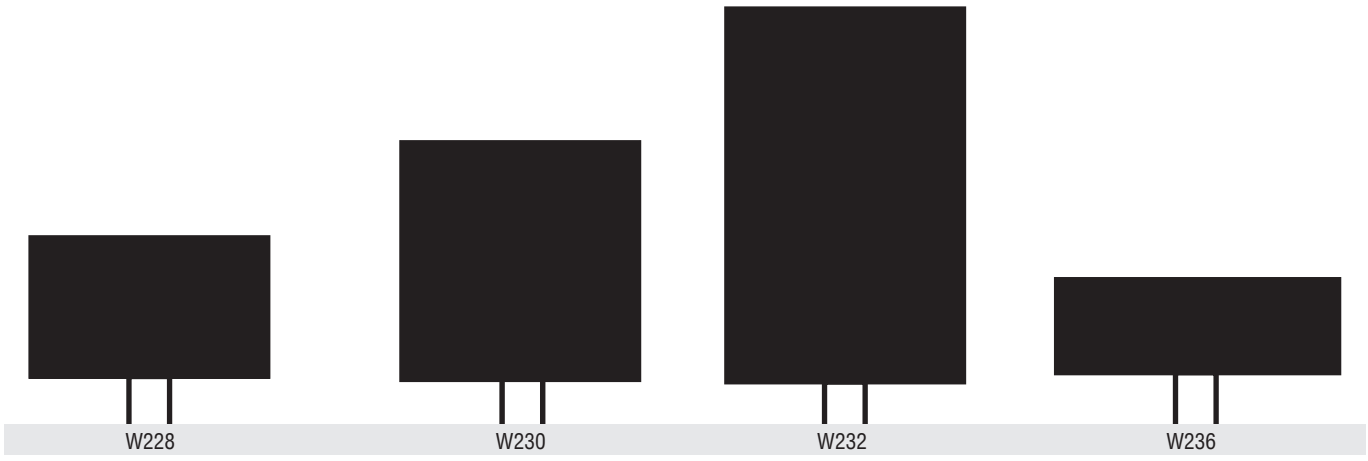

**Ordering Information**

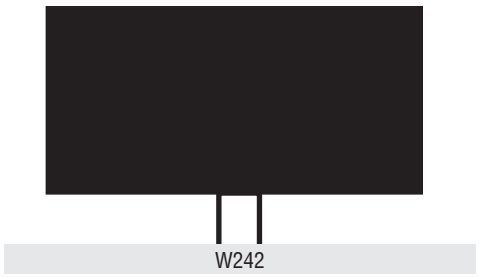
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## Shape W

Illustrations show actual size






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# NOTES

## Ordering Information

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Garryson®

# ABRASIVE BELTS

Zirconium Belts | Aluminium Oxide Belts | Ceramic Belts | Abrasive Belt Conversion

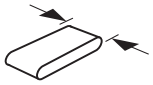






## Zirconium Belts

- A wide range of abrasive belts ideal for use on stationary or handheld machines
- Provides high performance grinding on most Ferrous and Non-Ferrous metals
- Other sizes and grits available upon request







| Part No: | Width | Length | Pack Qty |
|---|---|---|---|
| GAB13X610-ZA 36 40 60 80 120 | 13mm | 610mm | 10 |
| GAB20X480-ZA 36 40 60 80 120 | 20mm | 480mm | 10 |
| GAB20X520-ZA 36 40 60 80 120 | 20mm | 520mm | 10 |
| GAB25X480-ZA 36 40 60 80 120 | 25mm | 480mm | 10 |
| GAB50X1525-ZA 36 40 60 80 | 50mm | 1,525mm | 10 |
| GAB50X2000-ZA 36 40 60 80 | 50mm | 2,000mm | 10 |
| GAB50X2740-ZA 36 40 60 | 50mm | 2,740mm | 10 |
| GAB75X2000-ZA 36 40 60 80 | 75mm | 2,000mm | 10 |
| GAB75X2740-ZA 36 40 60 | 75mm | 2,740mm | 10 |
| GAB100X2000-ZA 36 40 60 80 | 100mm | 2,000mm | 10 |
| GAB100X2740-ZA 36 | 100mm | 2,740mm | 10 |

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- Provides high performance grinding on most Ferrous and Non-Ferrous metals
- Other sizes and grits available upon request





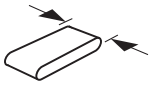


| Part No: | Width | Length | Pack Qty |
|---|---|---|---|
| GAB20X480-AO 36 40 60 80 120 180 | 20mm | 480mm | 10 |
| GAB50X1525-AO 36 40 60 80 | 50mm | 1,525mm | 10 |
| GAB50X2000-AO 36 40 60 | 50mm | 2,000mm | 10 |
| GAB50X2740-AO 36 40 60 | 50mm | 2740mm | 10 |
| GAB75X2000-AO 36 40 60 80 | 75mm | 2,000mm | 10 |
| GAB75X2740-AO 36 40 60 | 75mm | 2,740mm | 10 |
| GAB100X915-AO 36 40 60 80 120 180 | 100mm | 915mm | 10 |
| GAB100X2000-AO 36 40 60 80 | 100mm | 2,000mm | 10 |
| GAB100X2740-AO 36 40 60 | 100mm | 2,740mm | 10 |



## Ceramic Belts

- A wide range of abrasive belts ideal for use on stationary or handheld machines
- Provides high performance grinding on most Ferrous and Non-Ferrous metals
- Other sizes and grits available upon request







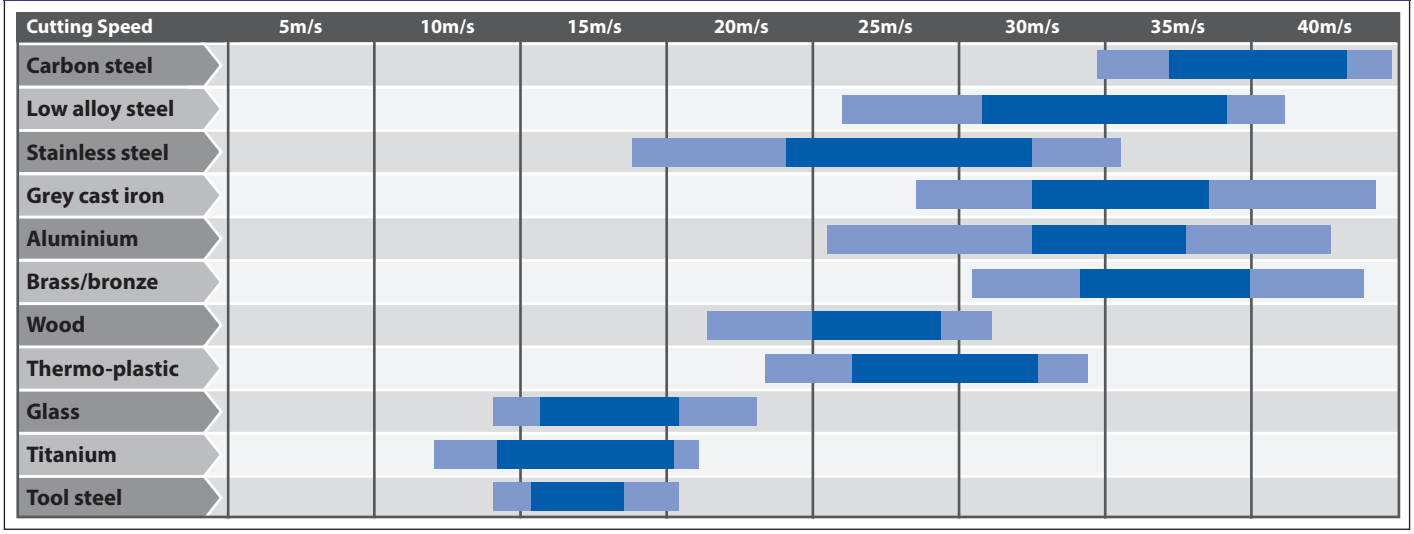
| Part No: | Width | Length | Pack Qty |
|---|---|---|---|
| GAB50X2000-CA 36 40 60 80 | 50mm | 2,000mm | 10 |
| GAB50X2740-CA 36 40 60 | 50mm | 2,740mm | 10 |
| GAB75X2740-CA 36 40 60 | 75mm | 2,740mm | 10 |
| GAB100X2740-CA 36 40 60 | 100mm | 2,740mm | 10 |

## Ordering Information


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**US** **T:** +1 330 928 7744 **E:** sales@atatools.com


*(See price list for full list of part codes)*

# ABRASIVE BELTS - ABRASIVE BELT CONVERSION





## Ordering Information

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*(See price list for full list of part codes)*

# NOTES

## Ordering Information

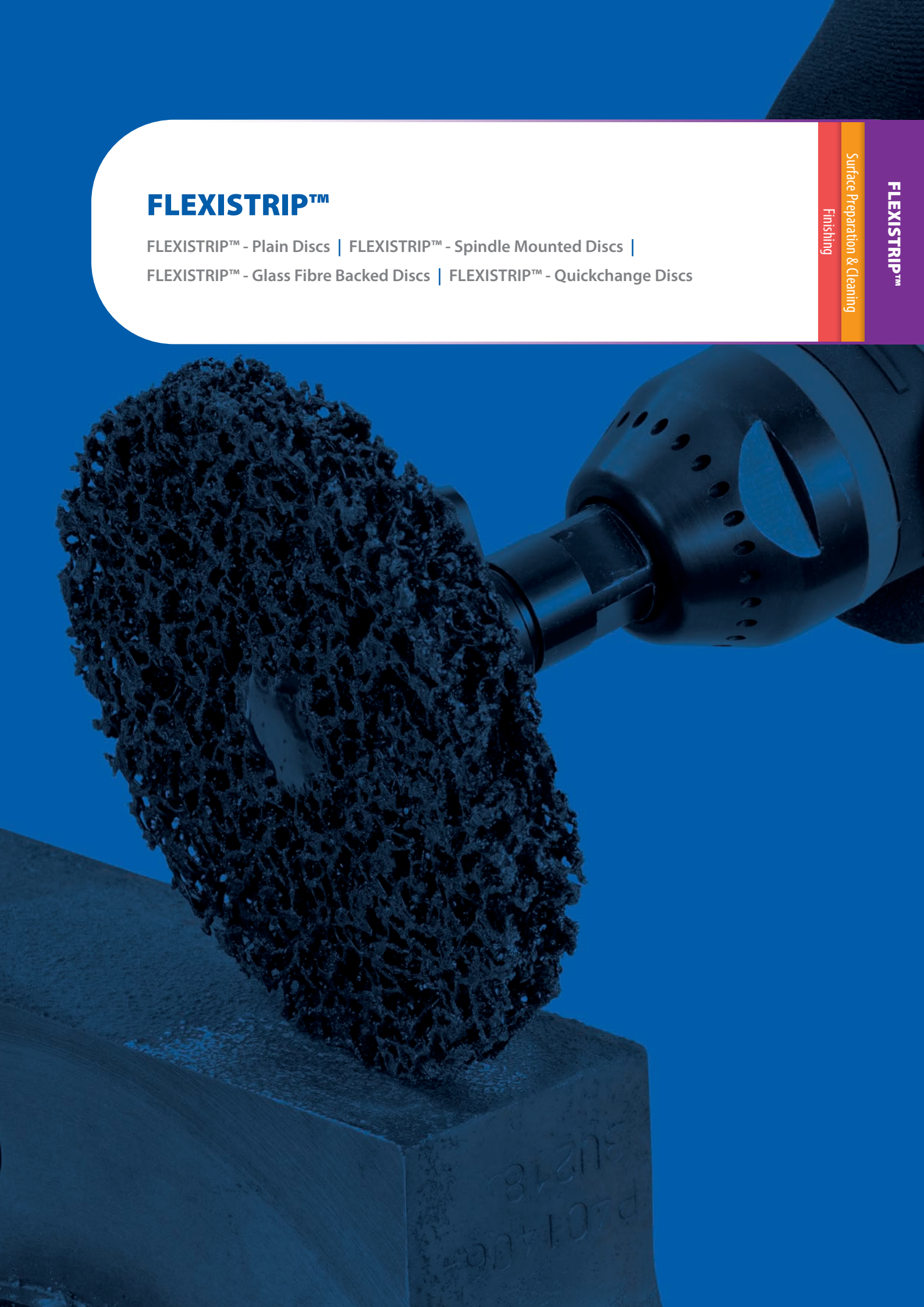
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*(See price list for full list of part codes)*

Garryson®

# FLEXISTRIP™

FLEXISTRIP™ - Plain Discs | FLEXISTRIP™ - Spindle Mounted Discs |
FLEXISTRIP™ - Glass Fibre Backed Discs | FLEXISTRIP™ - Quickchange Discs





# FLEXISTRIP™ - PLAIN DISCS





## Flexistrip™ - Plain Discs

- Strong, highly flexible, non loading product which conforms to the shape of the workpiece
- Ideal for removing rust, scale and coatings on many different materials

| Part No: | Diameter Ø | Depth | Bore Diameter Ø | Max RPM | Pack QTY |
|---|---|---|---|---|---|
| 089320 | 100mm | 12mm | 12mm | 6,000 | 10 |
| 089520 | 150mm | 12mm | 12mm | 4,000 | 10 |

# FLEXISTRIP™ - SPINDLE MOUNTED DISCS





## Flexistrip™ - Spindle Mounted Discs

- Strong, highly flexible, non loading product which conforms to the shape of the workpiece
- Ideal for removing rust, scale and coatings on many different materials

| Part No: | Diameter Ø | Depth | Shank Diameter Ø | Max RPM | Pack QTY |
|---|---|---|---|---|---|
| 085330 | 100mm | 12mm | 6mm | 6,000 | 10 |

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*(See price list for full list of part codes)*

# FLEXISTRIP™ - GLASS FIBRE BACKED DISCS





## Flexistrip™ - Glass Fibre Backed Discs

- Strong, highly flexible, non loading product which conforms to the shape of the workpiece
- Ideal for removing rust, scale and coatings on many different materials
- Designed for use with Angle Grinders

| Part No: | Diameter Ø | Bore Diameter Ø | Max RPM | Pack QTY |
|---|---|---|---|---|
| 085440 | 115mm | 22mm | 11,000 | 10 |

# FLEXISTRIP™ - QUICKCHANGE DISCS





## Flexistrip™ - Quickchange Discs

- Quickchange R and S type locking systems for convenient, fast changeover of discs
- Ideal for the removal of rust, scale and coatings on many different materials, where accessibility is a problem or the work area needs to be kept to a minimum

| Part No: | Diameter Ø | Type S | Type R | Max RPM | Pack QTY |
|---|---|---|---|---|---|
| 085105 | 50mm | S | - | 12,000 | 10 |
| 085110 | 50mm | - | R | 12,000 | 10 |
| 085205 | 75mm | S | - | 8,000 | 10 |
| 085210 | 75mm | - | R | 8,000 | 10 |

# NOTES

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Garryson®

# FLAPBRUSHES

Spindle Mounted Finishing Flapbrushes | Spindle Mounted Interleaved Flapbrushes | Satin Finish Flapbrushes - 4 Keyways | Satin Finish Interleaved Flapbrushes





## Spindle Mounted Finishing Flapbrushes

- Ideal for blending, cleaning, finishing and the removal of surface contaminants without changing the dimensional details or gouging the work-piece

| Part No: | Diameter Ø | Depth | Spindle Ø | Grain | Max RPM | Pack QTY |
|---|---|---|---|---|---|---|
| 086000 COARSE | 38mm | 25mm | 6mm | A/O | 15,000 | 5 |
| 086001 MEDIUM | 38mm | 25mm | 6mm | A/O | 15,000 | 5 |
| 086002 FINE | 38mm | 25mm | 6mm | A/O | 15,000 | 5 |
| 086003 VERY FINE | 38mm | 25mm | 6mm | A/O | 15,000 | 5 |
| 086005 COARSE | 50mm | 25mm | 6mm | A/O | 12,000 | 5 |
| 086006 MEDIUM | 50mm | 25mm | 6mm | A/O | 12,000 | 5 |
| 086007 FINE | 50mm | 25mm | 6mm | A/O | 12,000 | 5 |
| 086008 VERY FINE | 50mm | 25mm | 6mm | A/O | 12,000 | 5 |
| 086010 COARSE | 50mm | 50mm | 6mm | A/O | 12,000 | 5 |
| 086011 MEDIUM | 50mm | 50mm | 6mm | A/O | 12,000 | 5 |
| 086012 FINE | 50mm | 50mm | 6mm | A/O | 12,000 | 5 |
| 086013 VERY FINE | 50mm | 50mm | 6mm | A/O | 12,000 | 5 |
| 086015 COARSE | 75mm | 50mm | 6mm | A/O | 7,500 | 5 |
| 086016 MEDIUM | 75mm | 50mm | 6mm | A/O | 7,500 | 5 |
| 086017 FINE | 75mm | 50mm | 6mm | A/O | 7,500 | 5 |
| 086018 VERY FINE | 75mm | 50mm | 6mm | A/O | 7,500 | 5 |
| 086020 COARSE | 100mm | 50mm | 6mm | A/O | 6,000 | 5 |
| 086021 MEDIUM | 100mm | 50mm | 6mm | A/O | 6,000 | 5 |
| 086022 FINE | 100mm | 50mm | 6mm | A/O | 6,000 | 5 |
| 086023 VERY FINE | 100mm | 50mm | 6mm | A/O | 6,000 | 5 |


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*(See price list for full list of part codes)*



## Spindle Mounted Interleaved Flapbrushes

- Ideal for use on Steel, Cast Iron, Stainless Steel High Alloys, Aluminium and Non-Ferrous materials, offering a high cut rate, combined with a uniform scratch pattern

| Part No: | Diameter Ø | Depth | Spindle Ø | Grain | Max RPM | Pack QTY |
|---|---|---|---|---|---|---|
| 086500 COARSE | 38mm | 25mm | 6mm | A/O | 15,000 | 5 |
| 086501 MEDIUM | 38mm | 25mm | 6mm | A/O | 15,000 | 5 |
| 086502 FINE | 38mm | 25mm | 6mm | A/O | 15,000 | 5 |
| 086503 VERY FINE | 38mm | 25mm | 6mm | A/O | 15,000 | 5 |
| 086505 COARSE | 50mm | 25mm | 6mm | A/O | 12,000 | 5 |
| 086506 MEDIUM | 50mm | 25mm | 6mm | A/O | 12,000 | 5 |
| 086507 FINE | 50mm | 25mm | 6mm | A/O | 12,000 | 5 |
| 086508 VERY FINE | 50mm | 25mm | 6mm | A/O | 12,000 | 5 |
| 086510 COARSE | 50mm | 50mm | 6mm | A/O | 12,000 | 5 |
| 086511 MEDIUM | 50mm | 50mm | 6mm | A/O | 12,000 | 5 |
| 086512 FINE | 50mm | 50mm | 6mm | A/O | 12,000 | 5 |
| 086513 VERY FINE | 50mm | 50mm | 6mm | A/O | 12,000 | 5 |
| 086515 COARSE | 75mm | 50mm | 6mm | A/O | 7,500 | 5 |
| 086516 MEDIUM | 75mm | 50mm | 6mm | A/O | 7,500 | 5 |
| 086517 FINE | 75mm | 50mm | 6mm | A/O | 7,500 | 5 |
| 086518 VERY FINE | 75mm | 50mm | 6mm | A/O | 7,500 | 5 |
| 086520 COARSE | 100mm | 50mm | 6mm | A/O | 6,000 | 5 |
| 086521 MEDIUM | 100mm | 50mm | 6mm | A/O | 6,000 | 5 |
| 086522 FINE | 100mm | 50mm | 6mm | A/O | 6,000 | 5 |
| 086523 VERY FINE | 100mm | 50mm | 6mm | A/O | 6,000 | 5 |

### GRIT SIZE & GRADE

| | | | |
|---|---|---|---|
| COARSE | 60 | FINE | 180 |
| MEDIUM | 120 | VERY FINE | 240 |

# FLAPBRUSHES - SATIN FINISH FLAPBRUSHES - 4 KEYWAYS





## Satin Finish Flapbrushes - 4 Keyways

- Ideal for applying decorative satin finishes and producing fine scratch patterns prior to cotton buffing/compound polishing

| Part No: | Diameter Ø | Depth | Bore Diameter Ø | Grain | Max RPM | Pack QTY |
|---|---|---|---|---|---|---|
| 086100 COARSE | 100mm | 100mm | 19mm | A/O | 5,700 | 1 |
| 086101 MEDIUM | 100mm | 100mm | 19mm | A/O | 5,700 | 1 |
| 086102 FINE | 100mm | 100mm | 19mm | A/O | 5,700 | 1 |
| 086103 VERY FINE | 100mm | 100mm | 19mm | A/O | 5,700 | 1 |
| 086104 MEDIUM | 100mm | 100mm | 19mm | SC | 5,700 | 1 |

# FLAPBRUSHES - SATIN FINISH INTERLEAVED FLAPBRUSHES





## Satin Finish Interleaved Flapbrushes

- Ideal for applying decorative satin finishes and producing fine scratch patterns prior to cotton buffing/compound polishing

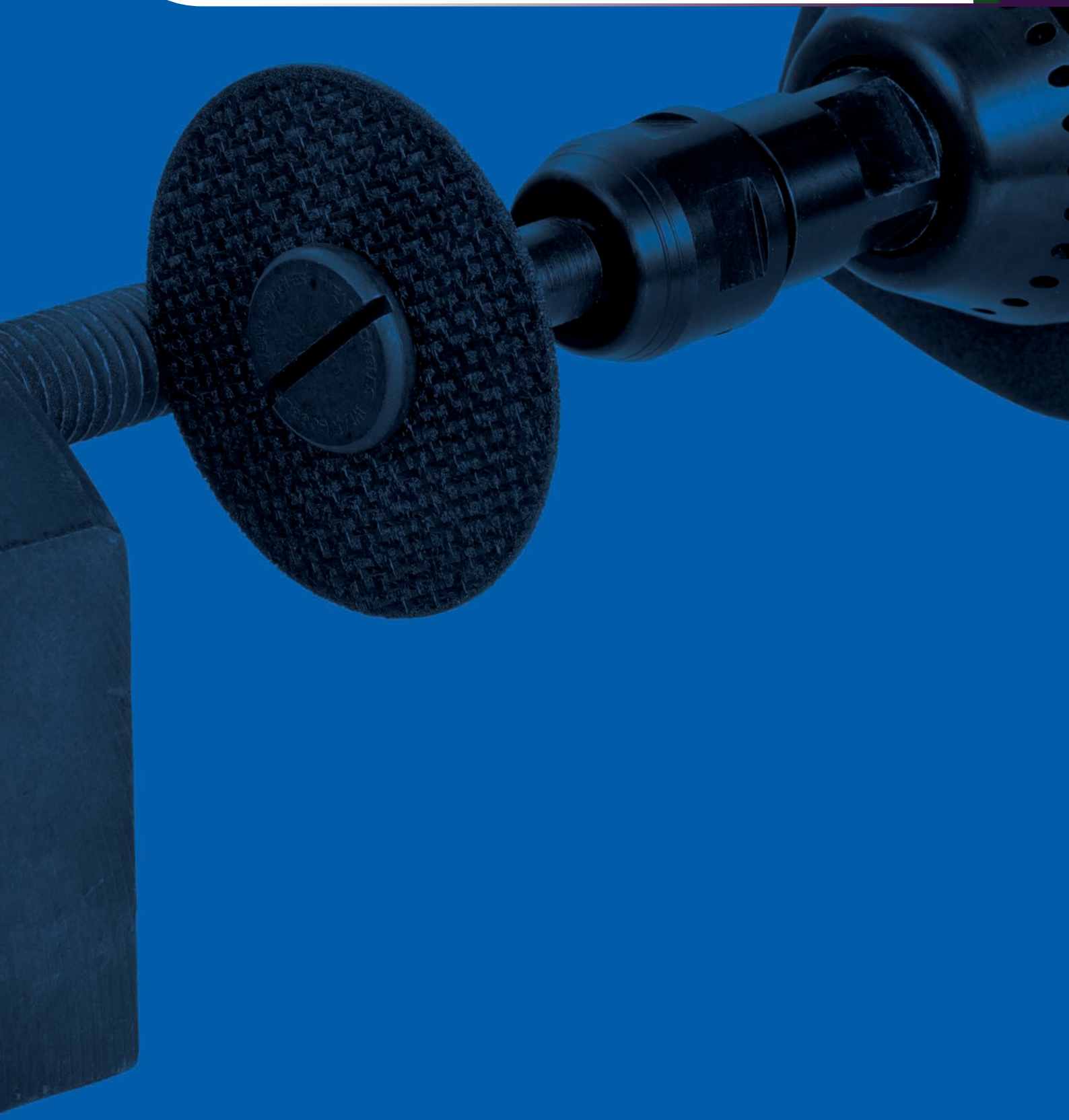
| Part No: | Diameter Ø | Depth | Bore Diameter Ø | Grain | Max RPM | Pack QTY |
|---|---|---|---|---|---|---|
| 086201 MEDIUM | 100mm | 100mm | 19mm | A/O | 5,700 | 1 |
| 086202 FINE | 100mm | 100mm | 19mm | A/O | 5,700 | 1 |

## Ordering Information

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*(See price list for full list of part codes)*

# FLEXI-CUT® DISCS

Flexi-cut® Flexible Cut Off Discs | Flexi-cut® Mandrel



36 54 80 = Grit Size





## Flexi-cut® Flexible Cut Off Discs

- Ideal for cut-off, notching and slotting on a wide range of materials including Ceramics, Mild Steel, Aluminium, Titanium and Nimonics

| Part No: | Diameter Ø | Depth | Bore Diameter Ø | Max RPM | Pack QTY |
|---|---|---|---|---|---|
| GMSAF20062 54 | 50mm | 1.6mm | 9.5mm | 30,500 | 10 |
| GMSAF20093 54 | 50mm | 2.4mm | 9.5mm | 30,500 | 10 |
| GMSAF20125 36 | 50mm | 3.2mm | 9.5mm | 30,500 | 10 |
| GMSAF25031 80 | 63mm | 0.8mm | 9.5mm | 24,300 | 10 |
| GMSAF25062 54 | 63mm | 1.6mm | 9.5mm | 24,300 | 10 |
| GMSAF25093 54 | 63mm | 2.4mm | 9.5mm | 24,300 | 10 |
| GMSAF30031 80 | 75mm | 0.8mm | 9.5mm | 20,300 | 10 |
| GMSAF30062 54 | 75mm | 1.6mm | 9.5mm | 20,300 | 10 |
| GMSAF30093 54 | 75mm | 2.4mm | 9.5mm | 20,300 | 10 |
| GMSAF30125 36 | 75mm | 3.2mm | 9.5mm | 20,300 | 10 |
| GMSAF40031 80 | 100mm | 0.8mm | 9.5mm | 15,300 | 10 |
| GMSAF40062 54 | 100mm | 1.6mm | 9.5mm | 15,300 | 10 |
| GMSAF40093 54 | 100mm | 2.4mm | 9.5mm | 15,300 | 10 |

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*(See price list for full list of part codes)*



## Flexi-cut® Mandrel

- Reusable spindle mounted mandrels

| Part No: | Shank Diameter Ø | Bore Diameter Ø | Pack QTY |
|---|---|---|---|
| GMSAF3814 | 1/4" | 3/8" | 1 |
| GMSAF3806 | 6mm | 3/8" | 1 |

# NOTES

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Garryson®

# SHOP ROLLS

Aluminium Oxide Shop Rolls

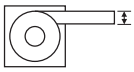
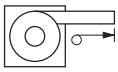






## Aluminium Oxide Shop Rolls

- A necessity in machine and maintenance shops
- Ideal for contour work
- Ideal for use on a wide range of Ferrous & Non-Ferrous metals


| Part No: | Width | Length | Pack QTY |
|---|---|---|---|
| GSR2525 40 60 80 100 120 150 180 240 320 400 | 25mm | 25m | 1 piece |
| GSR3825 40 60 80 100 120 150 180 240 320 400 | 38mm | 25m | 1 piece |
| GSR5025 40 60 80 100 120 150 180 240 320 400 | 50mm | 25m | 1 piece |

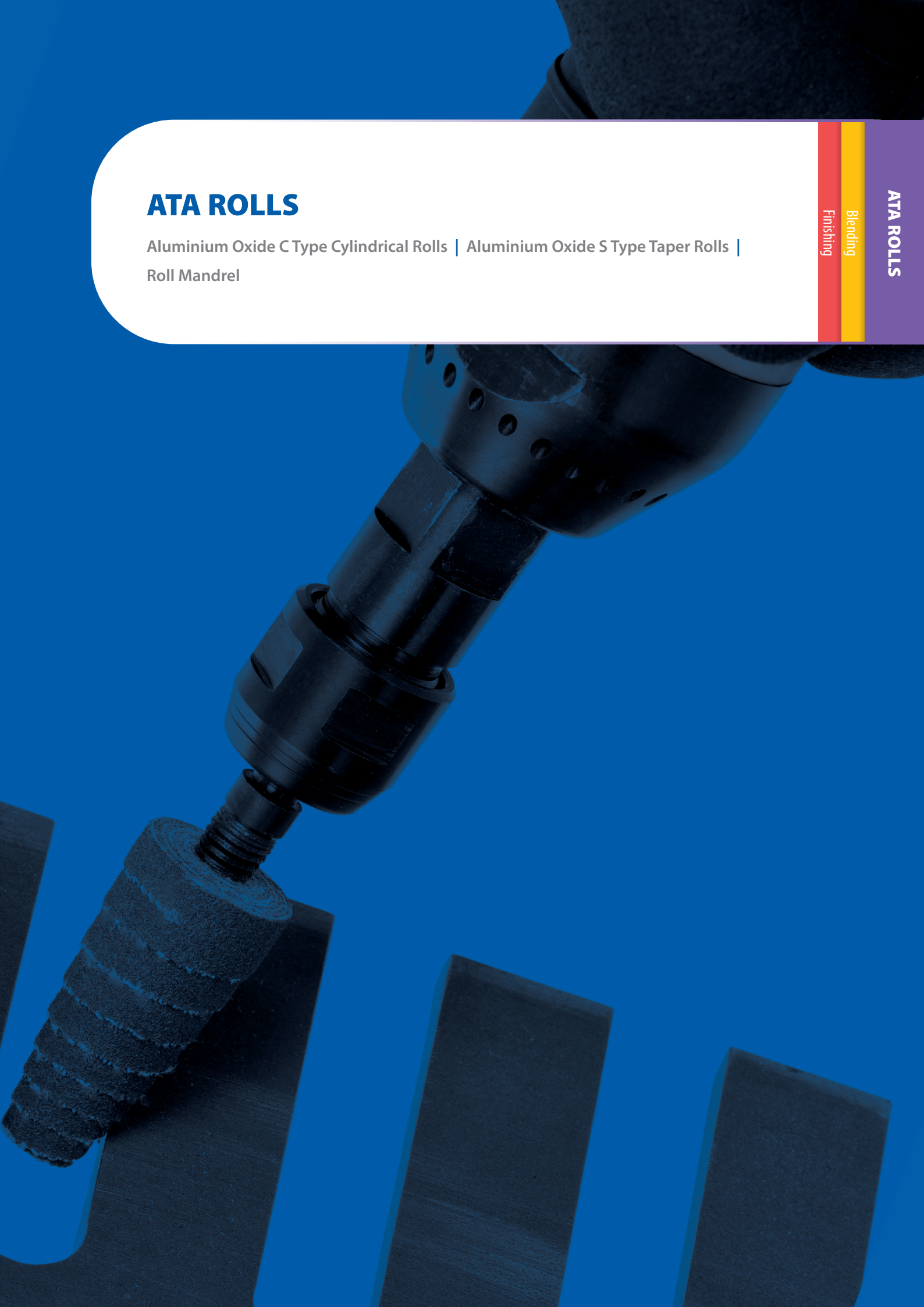
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*(See price list for full list of part codes)*

# ATA ROLLS

Aluminium Oxide C Type Cylindrical Rolls | Aluminium Oxide S Type Taper Rolls | Roll Mandrel





# ATA ROLLS - ALUMINIUM OXIDE C TYPE CYLINDRICAL ROLLS

60 80 120 = Grit Size

3F | Finishing | Blending | ATA Rolls



## Aluminium Oxide C Type Cylindrical Rolls

- Spiral wound Aluminium Oxide coated abrasive cloth rolls for secure fitting to grooved conical mandrels
- Suitable for general deburring, blending and polishing of metals and non-metallic materials
- ATA ROLLS are available in cylindrical and taper forms

| Part No: | Diameter Ø | Depth | Bore Diameter Ø | Mandrel Part No. | Max RPM | Pack QTY |
|---|---|---|---|---|---|---|
| C1 60 80 120 | 3mm | 25mm | 3mm | M1 | 37,000 | 10 |
| C2 60 80 120 | 5mm | 25mm | 3mm | M1 | 37,000 | 10 |
| C4 60 80 120 | 6mm | 25mm | 3mm | M3 | 37,000 | 10 |
| C5 60 80 120 | 10mm | 25mm | 3mm | M3 | 25,000 | 10 |
| C6 60 80 120 | 10mm | 38mm | 3mm | M5 | 25,000 | 10 |
| C7 60 80 120 | 13mm | 25mm | 3mm | M3 | 17,000 | 10 |
| C8 60 80 120 | 13mm | 38mm | 3mm | M5 | 17,000 | 10 |
| C9 60 80 120 | 20mm | 25mm | 6mm | M6 | 12,000 | 10 |
| C10 60 80 120 | 20mm | 38mm | 6mm | M7 | 12,000 | 10 |
| C11 60 80 120 | 25mm | 38mm | 6mm | M7 | 10,000 | 10 |

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*(See price list for full list of part codes)*

# ATA ROLLS - ALUMINIUM OXIDE S TYPE TAPER ROLLS

60 80 120 = Grit Size

3F | Finishing | Blending | ATA Rolls



## Aluminium Oxide S Type Taper Rolls

- Spiral wound Aluminium Oxide coated abrasive cloth rolls for secure fitting to grooved conical mandrels
- Suitable for general deburring, blending and polishing of metals and non-metallic materials
- ATA ROLLS are available in cylindrical & taper forms

| Part No: | Diameter Ø | Thickness | Bore Diameter Ø | Mandrel Part No. | Max RPM | Pack QTY |
|---|---|---|---|---|---|---|
| S1 (60 80 120) | 10mm | 25mm | 3mm | M3 | 25,000 | 10 |
| S2 (60 80 120) | 13mm | 25mm | 3mm | M3 | 17,000 | 10 |
| S3 (60 80 120) | 13mm | 38mm | 3mm | M5 | 17,000 | 10 |
| S4 (60 80 120) | 20mm | 25mm | 6mm | M6 | 12,000 | 10 |
| S5 (60 80 120) | 20mm | 38mm | 6mm | M7 | 12,000 | 10 |
| S6 (60 80 120) | 25mm | 38mm | 6mm | M7 | 10,000 | 10 |

# ATA ROLLS - ROLL MANDREL

3F | ATA Rolls



## Roll Mandrel

- Secure fitting, reusable conical mandrel

| Part No: | Shank Diameter Ø | Pack QTY |
|---|---|---|
| M1 | 3mm | 1 |
| M3 | 6mm | 1 |
| M5 | 6mm | 1 |
| M6 | 6mm | 1 |
| M7 | 6mm | 1 |


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# NOTES

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Garryson®

# HAND PADS

Aluminium Oxide Hand Pads | Silicon Carbide Hand Pads





# HAND PADS - ALUMINIUM OXIDE HAND PADS

VERY FINE | FINE | MEDIUM | COARSE





## Aluminium Oxide Hand Pads

- Removal of surface imperfections, finishing, polishing
- Ideal for use on Metal, Composite or Plastic Surfaces

| Part No: | | Length | Width | Pack QTY |
|---|---|---|---|---|
| GHPA150230VF | VERY FINE | 230mm | 150mm | 10 |
| GHPA150230F | FINE | 230mm | 150mm | 10 |
| GHPA150230M | MEDIUM | 230mm | 150mm | 10 |
| GHPA150230C | COARSE | 230mm | 150mm | 10 |

# HAND PADS - SILICON CARBIDE HAND PADS

MICRO FINE | ULTRA FINE | VERY FINE | FINE | MEDIUM





## Silicon Carbide Hand Pads

- Removal of surface imperfections, finishing, polishing
- Ideal for use on Metal, Composite or Plastic Surfaces

| Part No: | | Length | Width | Pack QTY |
|---|---|---|---|---|
| GHPSC150230M | MEDIUM | 230mm | 150mm | 10 |
| GHPSC150230F | FINE | 230mm | 150mm | 10 |
| GHPSC150230VF | VERY FINE | 230mm | 150mm | 10 |
| GHPSC150230UF | ULTRA FINE | 230mm | 150mm | 10 |
| GHPSC150230MF | MICRO FINE | 230mm | 150mm | 10 |

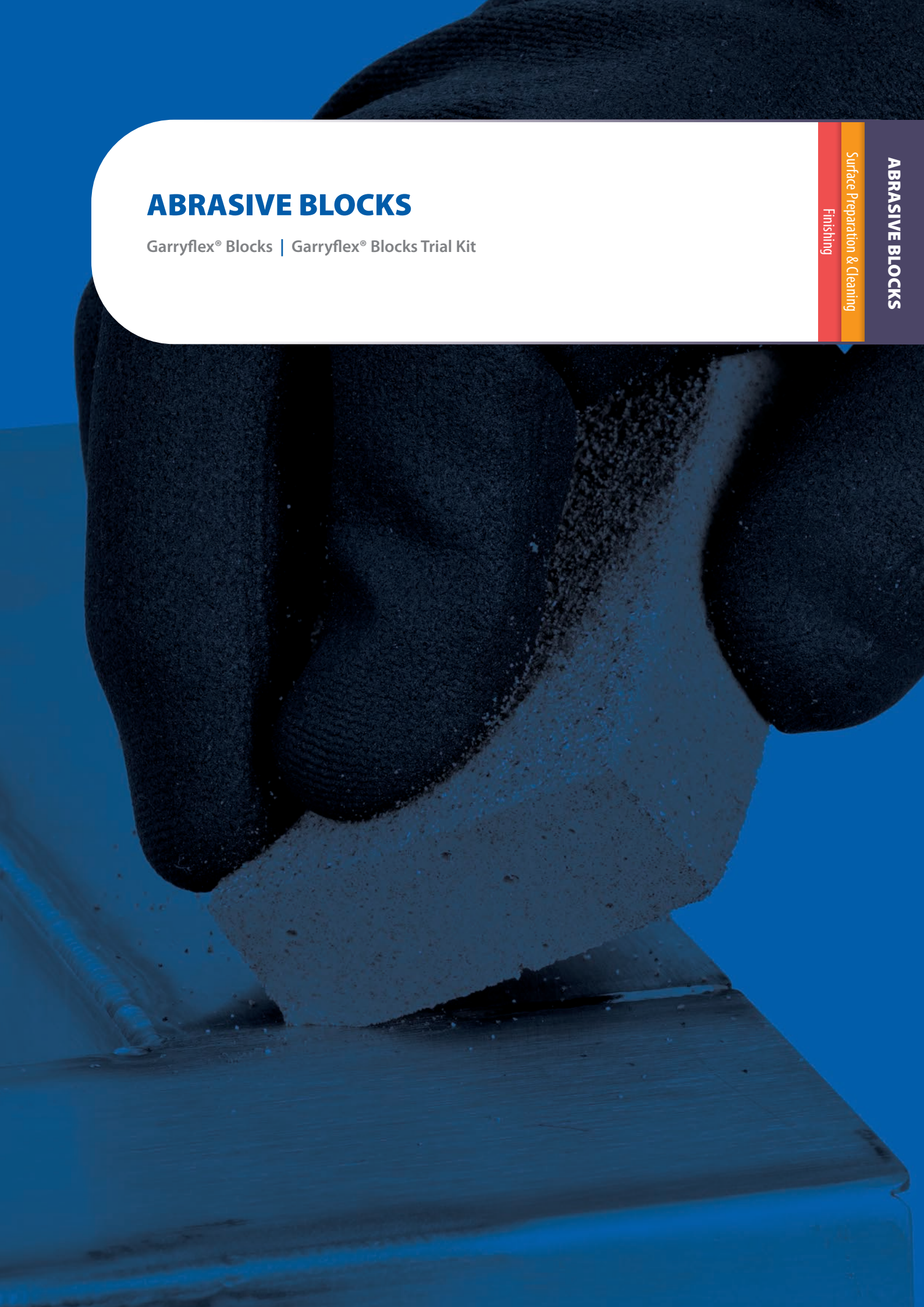
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*(See price list for full list of part codes)*

# ABRASIVE BLOCKS

Garryflex® Blocks | Garryflex® Blocks Trial Kit



# ABRASIVE BLOCKS - GARRYFLEX® BLOCKS

EXTRA COARSE | COARSE | MEDIUM | FINE

36 60 120 240 = *Grit Size*





## Garryflex® Blocks

- Ideal for removing discolouration, light scratches and corrosion
- Consistent finish throughout its life

| Part No: | Length | Width | Depth | Colour | Pack Qty |
|---|---|---|---|---|---|
| GB036 EXTRA COARSE 36 | 80mm | 50mm | 20mm | Pink | 18 |
| GB060 COARSE 60 | 80mm | 50mm | 20mm | Blue | 18 |
| GB120 MEDIUM 120 | 80mm | 50mm | 20mm | Grey | 18 |
| GB240 FINE 240 | 80mm | 50mm | 20mm | Brown | 18 |

# ABRASIVE BLOCKS - GARRYFLEX® BLOCKS KIT

COARSE | MEDIUM | FINE






## Garryflex® Blocks Kit

- Ideal for removing discolouration, light scratches and corrosion
- Consistent finish throughout its life
- 6 coarse, 6 medium, 6 fine

| Part No: | Length | Width | Depth | Colour | Pack Qty |
|---|---|---|---|---|---|
| GBATK | 80mm | 50mm | 20mm | - | 18 |

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*(See price list for full list of part codes)*

## Abrasive Operations Safety User Information

**WARNING:**

In normal grinding and finishing operations, material that is being removed from the work piece, such as burs, scale, dirt, weld slag or other residue, will breakaway with considerable force. Also any coated abrasives, will cause cloth and abrasive grain to be released into the atmosphere.

The potential of serious injury exists for both the abrasive operator and others in the direct work area. To protect against this hazard, operators and others in the area **MUST** wear appropriate protective clothing and safety equipment such as **SAFETY GOGGLES** or **FULL FACE SHIELDS**, along with **PROTECTIVE CLOTHING AND RESPIRATORY EQUIPMENT.**

All operators must follow the safety instructions as well as common safety practices to reduce the likelihood or severity of physical injury.

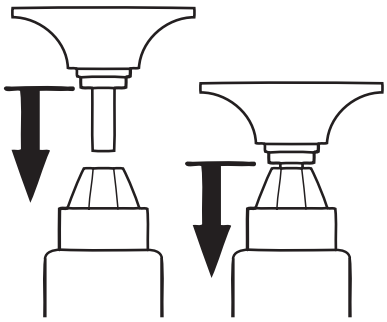



**1. SAFETY GOGGLES:** Approved safety goggles or full face shields **MUST BE WORN.**

**2. GUARDS:** Always keep all guards in place on any equipment and read operating equipment instructions.

**3. SPEEDS:** Always observe speed restrictions indicated on the abrasive product, containers, labels or printed material and the machine. **"MAX RPM"** means: Maximum Revolutions Per Minute. **THIS MUST NOT BE EXCEEDED UNDER ANY CIRCUMSTANCE.**

**4. SHANK:** When using an abrasive product or accessory with a shank, make sure the shank is fitted securely into the machine with no more than 5mm overhang between the chuck or collet.



**DO NOT ALLOW UNSAFE CONDITIONS:**

Worn bearings, bent spindles, unbalanced machines, unusual application, operator abuse or inappropriate use are considered unsafe conditions and may cause the abrasive product to fail. Specifically with bonded abrasives a hard impact may damage the product. Additionally, bonded abrasives must be used in accordance to their specific use-by date. Do not use, or continue to use, an abrasive product which is functioning improperly (i.e. out-of-balance, etc) as this increases the possibility for the abrasive to fail and cause injury. Any failure or unsafe condition should be evaluated and corrected immediately.

**NOTE:**

Safety data and instructions are typical and should not be construed as complete for the abrasive product and the equipment being used. Safety procedures may vary and should be specific to the equipment being used, speeds of operations, material being finished, selected abrasives, and other parameters.

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