



TECH DATA SHEET

ULTRA 2 STEP[®] MAXCUT[™] COMPOUND

DESCRIPTION:

Ultra 2 Step[®] MaxCut[™] Compound (MaxCut) is specially formulated for use on hard, fast-drying production or low VOC clear coats. Diminishing abrasives effectively remove P1500 and finer sand scratches on fresh and aged clear coated surfaces, eliminating the need for additional progressive sanding in most cases. Contains no waxes, fillers or silicones. MaxCut is easy-to-use and water-based, significantly reducing buffing and cleanup time when used in conjunction with Presta Ultra 2 Step Finishing Polish.

DIRECTIONS:

Shake well before using. For best results on P1500 or finer grit sand scratches, use with a Presta black & white wool buffing pad (#890146). On P3000 and finer sand scratches use the black & white wool pad or a Presta white foam waffle pad (#890171). Surface should be clean, cool and dry. Apply a 1" (25mm) dab of MaxCut to a 2' x 2' (.6 m x .6 m) section and spread with the pad before initiating rotation. Buff at speeds between 1400 - 2200 rpm. For best results, recommended buffing speed is 1800 rpm with the wool pad and 1400 rpm with the foam pad. Work the buffer slowly from left to right and front to back using light to medium surface pressure. Slowly reduce buffer surface pressure as product diminishes and gloss appears. Wipe surface with a clean microfiber cloth, #800135. Follow with Presta Ultra 2 Step[®] Finishing Polish, #1394, for a high-gloss, swirl-free finish.

FEATURES & BENEFITS

Features	Benefits
Innovative formula	<ul style="list-style-type: none">Easily removes P1500 and finer sand scratchesEffective on hard, fast-drying production or low VOC clear coats
Super-hard diminishing abrasive	<ul style="list-style-type: none">Cuts quicklyProduces a high-gloss finish
Water-based formula	<ul style="list-style-type: none">Quick and easy cleanup
Contains no waxes, fillers or silicones	<ul style="list-style-type: none">Produces true finish by permanently removing sand scratchesBody shop safe & VOC compliant



TECH DATA SHEET

AVAILABLE PACKAGE SIZES

8 FL. OZ.	Part # 139008
32 FL. OZ.	Part # 139032
1 GALLON	Part # 139001
Secondary Label	Part # 831390

SPECIFICATIONS:

- Thick white cream, Bubblegum Scent
- pH: 8.8
- VOC Compliant: Yes
- Density: 10.4 LBS/GAL.

PRODUCT FAQ'S:

Q1: Is Ultra 2 Step[®] MaxCut[™] Compound (MaxCut) body shop safe?

A1: MaxCut contains no silicones or waxes that could affect fresh paint and is 100% body shop safe if used as directed.

Q2: Is the product water-based like the rest of the Presta line of compounds?

A2: MaxCut is water-based and should clean up easily with just water or Spray 'N Shine Instant Detailer.

Q3: Can MaxCut be used on fresher/softer clear coats as well?

A3: MaxCut performs very well on fresher/softer clear coats but due to its aggressive nature the speed on the buffer should be lowered to avoid tearing or burning the paint.

Q4: Is the abrasive used in MaxCut diminishing?

A4: The abrasive used in MaxCut is diminishing which allows it to breakdown the longer it is used, and will begin to slightly polish the surface to a matted sheen before polishing.

Q5: How do I know when to use MaxCut vs. Ultra 2 Step Cutting Compound?

A5: The clear coat that a shop uses should be a consideration in choosing a compound. MaxCut is formulated specifically for fast-drying production clears, new harder clears and low VOC clears. MaxCut out performs Ultra 2 Step compound on some clear coats and vice versa. We also understand that technician preference plays a role in deciding what product to use. Contact your local Presta Technical Sales Rep for more information.



TECH DATA SHEET

Q6: Does MaxCut contain fillers that will wash away?

A6: MaxCut contains no fillers that wash away and leave the surface looking unfinished. That means the surface you see is the surface you get when you are done polishing the vehicle without any lagging sand scratches.

Q7: What level of sand scratches will MaxCut remove?

A7: When used as recommended, MaxCut will remove P1500 and finer sand scratches on most clear coats.

Q8: Which type of buffing pad works best with MaxCut?

A8: MaxCut can be used with both wool and foam pads. For best results, Presta recommends black and white wool pad (part #890146) for P1500 and finer sand scratch. For P3000 and finer sand scratch, Presta recommends the white foam pad (part #890171).