

## :: Multi Green

polyester multifunctional putty - green

### CHARACTERISTICS

Multi Green is a polyester putty of the latest generation.

- State-of-the-art fillers
- Very thixotropic characteristics
- Optimal sandability
- Up to 20% more abrasive volume compared to conventional putties
- Dry surface
- Adhesion to galvanised steel sheeting
- Adhesion to aluminium and steel surfaces
- Adhesion on glass-fibre reinforced plastics
- Adhesion on wooden surfaces
- Adhesion on polyester laminates

### APPLICATION

For filling deep imperfections and dents on vehicle bodywork on automobiles, trucks, buses and railway carriages.

### PRODUCT DATA

#### **MATERIAL DATA:**

- **Viscosity at +20°C:** paste-like
- **VOC content:** 2004/42/II B (b) (250) < 220g/l
- **Colour:** light green

**HANDLING****PREPARATION/HANDLING:**

The surface must be clean, dry and grease free. You can reach a good adhesive properties on all roughly sanded bases.

**MIXING INSTRUCTION:**

No more than 2-3 % of hardener should be added to 100% by weight of polyester putty. It is strongly recommended to avoid any over dosage of the hardener paste. It can cause a lack of adherence and discolouration of the topcoat.

**POT LIFE:**

Multi Green: At +20°C room temperature, 3-4 minutes.

Multi Green slow: At +20°C room temperature, 5-7 minutes.

Multi Green very slow: At +20°C room temperature, 12 minutes.

**REACTION TEMPERATUR:**

At least +5°C

**APPLICATION:**

Apply with a spreader

**DRYING TIME:**

Air drying 15 minutes at room temperature of +20°C

**SANDING CHARACTERISTICS:**

After the indicated drying time

**As filling putty:**

**First sanding** – dry with P80 - P240

**Re-sanding** - dry with P120 - P 240

**As fine putty:**



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**First sanding** – dry with P150 - P240

**Re-sanding** – dry with P180 - P240

**REWORKING:**

Following products can be used on top of the Multi Green putty:

- Elastic green, Elastic white or Elastic beige and Spray or with all 2K acrylic fillers available on the market.

**STORAGE:**

Ca. 6 - 8 months at +18° - +20° C in closed original container

**SAFETY ISSUES**

The before mentioned technical data and information, especially the recommendations for applying and using our products, are based on our current knowledge and experience when applied under normal conditions. In practice, the materials, surfaces or site conditions are so different that no warranty regarding the working results or liability, arising out of any relationship, can be inferred neither from this information nor from a verbal consultation, except we are charged with intent or gross negligence. In this case the user is obliged to prove that he has informed us about all points required for a proper and promising judgement in writing, in time and completely. Patent rights of any third party are to be observed. Furthermore, our general sales and delivery Terms and Conditions and the latest Technical Data Sheet, which should be demanded, apply.

Directions for handling and waste disposal are in our Security Safety Data Sheet and the specifications of the Employers Liability Insurance Association for the chemical industry.

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