

804 ANTI SILICONE

Technical Data Sheet



Additive for the prevention of silicon craters

General Technical Description

Specially formulated high modification siloxane mixture

Surface

Additive for improve properties of leveling, pinholes and silicon damage of paint.

Pretreatment / Cleaning of substrate



Make sure the surface is first wiped dry then air dried



Make sure you always use appropriate face protection and good ventilation

Product Application: Use 10ml (1 cap of the can) for every 500ml (spray gun cup) of ready to spray paint.

»» Before use, shake the contents of 804 ANTI SILICONE can, well. Use 10 ml of 804 for every 500 ml of ready-to spray paint. Scrub the surface, on which paint is to be applied, lightly using Scotch Brite (or something similar), and then clean with 770 ANTISIL NORMAL / ANTISIL FAST DEGREASER. Apply BODY PAINT / ADDITIVE mixture with a spray gun. Follow the product application of paint.



Always wear protective equipment



Follow the application instructions mentioned in this TDS

Flash Point:
34°C (93°F)

Specific Gravity:
0.88g/cm³

Solid Content (No thinner):
2.56% Weight

VOC (2004/42/EC)
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Theoretical Coverage:
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Cleaning of equipment:
Clean after final use with 740 ACRYL NORMAL THINNER / REDUCER

Remarks:

- Best results when used with HB BODY PRODUCTS
- It can be used by countries that do not adopt the VOC legislation as well.

Storage shelf life:

- Store in a cool place +5 to +25°C (+41°F to +77°F) and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers

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