

# P 303 SPOT REPAIR PRIMER

Technical Data Sheet No 827



VOC compliant with the regulations

Excellent 1K Quick Primer

Ideal for metal surfaces, also for repairing small surfaces on cars (spot repairs)

It dries after 10 min

It is paintable with all 2K systems of primers and top coats

## General Technical Description

2-3 coats

Dust free 10 mins at 23°C (73°F)

## Surface

On old, sanded paint work

Metal or wooden surfaces

OEM surfaces

Clean and sanded steel panels

HB Body Polyester Fillers

## Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER

Make sure the surface is air dried rather than wiped dry



Make sure you always use appropriate face protection and good ventilation

**Product Application:** Apply on metallic surfaces, also for preparing small surfaces on cars (spot repairs).

It dries after 10 min, and it is paintable with all 2K systems of primers and top coats.



Shake well before using

**Flash Point:**  
-97°C (-206°F)

**Specific Gravity:**  
0.92 g/cm<sup>3</sup>

**Solid Content (No thinner):**  
17% by Weight

**VOC (2001/42/EC)**  
This is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 715g/L.  
2004/42/IIIB(e)(840)715

**Theoretical Coverage:**  
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**Cleaning of equipment:**  
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## Remarks:

- Always try to use the product in accordance with the specifications provided.
- It can be used by countries that do not adopt the VOC legislation as well.
- Shake thoroughly before use.
- Shake for 2-3 mins after agitator ball has started to rattle.
- After preparing the area to be painted ensure it to be free from dirt, wax, oil etc. Test on a similar surface using a back and forth action.
- Optimum operating temperature range 10-25°C (50 - 77°F).

## Storage shelf life:

- Up to 36 months unused spray.
- +5 to +25 °C (+41°F - +77°F).



2-3 coats approximately 20-30 microns



Dust free 10-12 mins at 23°C (73°F)



Spray at a distance of 20-30 cm thinly applied coats build up within 10 - 12 min intervals to achieve best results.

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